

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



<u>Reference</u>		<u>Description</u>	<u>Qty</u>
10	16520	CEECO Высокоскоростная крутильная линия сигарного типа 1+6/780 мм	1
14	16516	NEB 1+12+18+30/780 мм Линия жесткой скрутки	1
19	17701	WITTELS выпрямитель для проволоки большого диаметра	1
41	17744	CEECO 2250 мм Приемное устройство консольного типа	1
41	17745	CEECO 2250 мм Приемное устройство консольного типа	1
41	17760	SKALTEK Приемное устройство портального типа 2600 мм, Модель UX26	1
41	17763	BARTELL-VITECK 1900 мм Приемное устройство консольного типа, Модель TU 72	1
41	16518	SKALTEK 2600 мм Перемоточная линия портального типа	1
42	17698	КОСН Сдвоенное отдающее устройство для стальной катанки, Модель КАМ/25 D	2
42	17759	Вертикальное отдающее устройство для алюминиевой катанки	2
50	17810	QUEINS 2600 мм поворотный ролик	1
50	17767	2 x 5 Роликовый выпрямитель XY	1
50	17706	BOXY 3.000 kg Кантователь для катушек и бухт катанки	2
50	17752	Мощные двигатели переменного и постоянного тока для разных видов оборудования	1
50	17764	TOLEDO Электронные весы, модель ID5	2

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



55	17679	MOUTON Установка скальпирования для проволоки и прутков, Модель MR	1
55	17717	Комплектный цех обслуживания производства алюминиевых проводов	1
55	17718	MERLO телескопический погрузочный конвейер 3500 кг 7 м, Модель P35-7-EVX	1
55	17719	MERLO телескопический погрузочный конвейер 3500 кг 11 м, Модель P35.11.EVS	1
55	17723	TCM вилочный погрузчик 7 Тн - 5 т Н, модель FD 70	1
55	17724	TCM Дизельный вилочный погрузчик 3.5 Тн, модель FHD 36	1
55	17725	TCM Дизельный вилочный погрузчик 3.5 Тн, модель FHD 36	1
55	17727	LIEBERT Источник бесперебойного питания 80 кВА и 120 кВА	1
55	17729	Набор для подготовки воды на предприятии	1
55	17731	2 автомобиля: 1x Honda Accord Coupé и 1x Fiat Marengo JTD Break	1
55	17732	ATLAS COPCO Воздушный компрессор, модель G132	2
55	17734	STAMFORD 80 kW Дизельный электрогенератор переменного тока 400 В, 50 Гц	1
55	17739	ATHENA гидравлический домкрат, 500кг, модель AC 4LR MJS	1
55	17740	ATHENA гидравлический домкрат, 500кг, модель AC 4LR MJS	1
55	17748	LOC Электрический подъемник 2500 кг, модель Manulos MA 250	1

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



55	17750	LOC Электрический подъемник 2500 кг, модель Manulos MA 250	1
55	17755	ATLANTA обмотчик паллет, модель Crab 8	1
55	17761	CMC компактный воздушный компрессор для производства, Модель SM15C/500	1
55	17769	FRIGGI Вертикальный ленточно-отрезной станок, модель M 704	1
55	17798	CARRIER чиллер с воздушным конденсатором, модель 30DQ, 23 кВт	2
60	16522	ROBERTSON Восстановленная машина волочения алюминиевой проволоки, Одноблочная 650 мм	1
60	16527	HERBORN 2 x 800 мм Волоочильная машина, Модель EGH 60.SOND	1
60	17700	KOCH 900 мм Горизонтальная волоочильная машина, Модель KHZ 15000	1
60	17720	MRB Вертикальный Бул Блок 650 мм, с аккумуляцией	1
60	16524	HERBORN линия грубого волочения, 6 фильер 2x750/4x630 мм, модель RUBIN	1
61	16514	NIENOFF линия грубого волочения для Al и алюминиевых сплавов, 26%, 15 фильер, модель M85	1
61	16515	NIENOFF линия грубого волочения для Al и алюминиевых сплавов, 26%, 13 фильер, модель M85	1
61	17699	BARCRO машина грубого волочения для алюминиевой проволоки, 13 фильер	1
61	17728	VAUGHN Линия грубого волочения алюминиевой проволоки, 12 фильер	1
63	16521	SAMP Восстановленная линия среднего волочения алюминиевой	1

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



		проволоки, модель MS250	
63	17710	SAMP Линия среднего волочения для алюминиевой проволоки с приемником 630 мм	1
80	16523	SECO/WARWICK Печь отжига алюминия, 350 °C	1
80	17721	JLS Gaz Печь для алюминия + Закалка	1
82	16528	DECO ROLLEX Линия рядной намотки для проволоки из стали и Al сплавов, Модель DRMO	1
82	16529	НИЕHOFF Линия рядной намотки для проволоки из стали и Al сплавов, Модель SPO 300	2
82	17707	DECO ROLLEX Линия рядной намотки для сварочной проволоки	1
82	17708	DECO 300 тт Приемное устройство для волочильной машины, Произвольный тип намотки	1
83	17716	LAMNEA BRUCK Бухтовщик в контейнеры	1
83	17742	HI-DRAW Орбитальный бухтовщик	1
83	17747	HI-DRAW Бухтовщик прямого сброса	1
84	17714	KROLLMAN Острильная машина для 5-30 мм катанки, Модель FMD-1VS	1
84	17715	KROLLMAN Острильная машина для 5-30 мм катанки, Модель FMD-1VS	1
84	17749	KROLLMANN Острильная машина, Модель Nowa 2S	1
84	17753	НИЕHOFF Острильно-затяжная машина, Модель VAE101	1
84	17754	НИЕHOFF Затяжная машина для машины грубого волочения, Модель	1

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



		VE 101	
84	17758	MARSHALL RICHARDS Острильная машина для грубого волочения	1
85	17709	MOUTON/SCOB Участок переполитровки (Переполитровка и тысячи волок)	1
86	17743	STRECKER Машина стыковой сварки 80 кВА, kVA, модель MS80	1
86	17751	MICROWELD Машина стыковой сварки, модель AD3	1
86	17756	Пневматическая машина холодной сварки для среднего волочения	1
86	17757	Пневматическая машина холодной сварки для среднего волочения	1
86	17762	STRECKER машина стыковой сварки для проволоки средних диаметров, 2 кВА, модель 1	1
86	17765	STRECKER Машина стыковой сварки, 80 кВА, модель MS80	1
86	17766	SCHLATTER машина стыковой сварки, 28 кВА, модель B4/28 NA	1
86	17774	PWM машина холодной сварки для проволоки диаметром до 4 мм. модель M 101	1
86	17778	HOLDEN & HUNT машина стыковой сварки для меди, алюминия и стали	1
88	16530	CANDIANI Линия выпрямления и резки для профилей, модель RB2/C	1
88	17704	BUNDGENS Машина для выпрямления и резки, модель UD4	1
88	17705	BUNDGENS Машина для выпрямления и резки, модель UD3	1
88	17726	GROSSLEY Машина для выпрямления и резки двух проволок одновременно 2-8 мм	1
88	17730	GROSSLEY Машина для выпрямления проволоки большого	1

		диаметра, 7 фильер, трубка - 800 мм	
88	17775	GROSSLEY Машина для выпрямления и резки двух проволок одновременно, 1-4 мм	1
89	17780	MAG Горизонтальная линия эмалирования, модель HTSF-3/3-3/28 +6P	1
90	17733	Стальные катушки 780 X 450 X 200 (щека X наружная ширина X отверстие) в мм	200
90	17735	1000 тт разборные бобины	5
90	17736	1250 тт разборные бобины	5
90	17737	1900 тт Стальные барабаны	35
90	17738	2240 тт Стальные барабаны	35
90	17746	Стальные катушки, 630 мм,	25
90	17768	Большое количество деревянных барабанов в хорошем состоянии	1
90	17776	Стальные армированные бобины, 2080 мм	2
90	17777	Стальные бобины, 1050 мм	14
211	17712	FARMER NORTON 10 м прямой волочильный стан, с острилкой	1
211	17722	Прямильное устройство для плоских продуктов	1
213	16526	EJP Линия прямления, волочения, резки и полирования для стальных прутков, Модель CDS 80/100	1
215	16513	FUHR Линия прокатки и профилирования алюминиевой проволоки, 50-240 мм²	1
215	16517	BWE Машина конформ 550 мм радиального типа, Модель 550	1

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



231	17702	BRONX Гиперболическая выпрямляющая машина, 6 роликов, 75 мм	1
231	17703	BRONX машина для выпрямления прутков, 40 мм, 2 ролика, модель PBR VO	1
920	16519	GUINEA Гидравлический пресс для отходов 1500 x 750 мм	1

1 X CEECO High Speed Bearing Type Tubular Strander 1+6/780 mm (our ref. 10- 16520)

High speed bearing type tubular strander suitable to accommodate 30" (760 mm) bobbins.

Machine is very interesting for stranding ACSR, AAC, AAAC, ACS or Copper ... wires to make a 7 wire strands.
It can also be used for steel.

Line is composed of :

- External pay-off 780 mm
- Tube 6 B for bobbin 780 mm dia., bearing type
- Protection covers, pneumatic opening
- Die holder, axially adjustable
- Double wheel capstan 48" (1200 mm)
- DC motor, line shaft
- Electrical panel, Reliance drive
- 1000 kg hoist for loading

Machine is delivered without take-up.

Gear boxes on double wheel capstan have been under maintenance and should be reassembled.

They could also be replaced by a DC or AC motor for getting electronic lay-length control.

<i>Bobbin dia.</i>	780 mm
<i>Barrel dia.</i>	450 mm
<i>Traversing width</i>	400 mm
<i>OAW</i>	460 mm (475 mm possible)
<i>Bore</i>	200 mm
<i>Bobbin holding</i>	Pintles
<i>Wire tension</i>	Cord brake
<i>Eyelets</i>	6 mm with new eyelets
<i>Tube support</i>	Bearings (3)
<i>Capstan dia</i>	1200 mm
<i>Type</i>	Double
<i>Groove shape</i>	25 mm U shape
<i>Groove qty</i>	5+6
<i>Gear box</i>	Totally dismantled
<i>DC motor</i>	200 HP
<i>Electronic</i>	Reliance

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



Direction

Length

Left to right

25 m

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X NEB 1+12+18+30/780 mm Rigid Stranding Line, Complete (our ref. 14- 16516)

Very solid and good condition rigid stranding line which can be used for making large section aluminium or copper round conductors.

The line is composed of 3 cages able to hold all together up to 60 bobbins.

The line has the advantage to accommodate large bobbin diameter (760 mm - 30") thus suitable for big wire diameter and long length.

It is perfect for ACSR large products or large Cu section.
it can make up to 127 wires conductors in 3 passages.

Capstan has large groove dia up to 90 mm.

Line is composed of:

- 2 m cantilever type pay-off, hydraulic, braked type
- 12 B rigid stranding cage, 760 mm bobbins
- Die holder
- 18 B rigid stranding cage, 760 mm bobbins
- Die holder
- 30 B rigid stranding cage, 760 mm bobbins
- Die holder
- Double wheel capstan 2000 mm, with motor
- Ceeco 2400 mm cantilever type take-up, hydraulic
- DC motor, line shaft and electrical panel for cages
- Loading hoist 1000 kg
- Bobbins are available (but proposed separately)

Cage 18 can work in tandem with 12 for 30 wires together
Cage 30 can work in tandem with 12+18 for 60 wires together

It can then make

- (1+6)+12+18+24 in one pass (61 wires strands)
- (1+6)+12+18+24+30 in two passes (91 wires strands)
- (1+6)+12+18+24+30+36 in three passes (127 wires)

It can also be used for armouring or screening with 60 wires together

<i>Construction</i>	1+12+18+30
<i>Bobbin dia.</i>	780 mm
<i>Barrel dia.</i>	320 mm
<i>Bore dia.</i>	200 mm
<i>OAW</i>	460 mm (475 possible)
<i>Traversing width</i>	400 mm
<i>Bobbin holding</i>	On shaft

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



Loading	Top hoist
<i>Deviation pulley</i>	150 mm
<i>Wire tension</i>	Cord brake
Central passage	130 mm
<i>Capstan dia.</i>	2 x 2000
<i>Groove qty</i>	6+7
<i>Shape</i>	90 mm U shape
<i>Drive</i>	DC motor
<i>Main motor</i>	DC 150 HP
<i>Cage speed</i>	Gears on cages
<i>Electrical panel</i>	Reliance
<i>Take-up dia</i>	2400 mm
<i>OAW</i>	1400 mm
<i>Type</i>	Cantilever
<i>Lifting</i>	Hydraulic
<i>Cloising</i>	Hydraulic
<i>Drive</i>	DC motor
<i>Traverse</i>	Screw/motor
<i>Direction</i>	Right to left
<i>Total length</i>	About 45 m

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X WITTELS Large Wire/Bars Straightener (our ref. 19- 17701)

Excellent straightener used for rods/wires up to 25 mm

Number of rollers	3+4
Roller dia.	120 mm
Roller width	50 mm
Adjustment	Manual
Condition.....	As new

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X CEECO 2250 mm Cantilever Type Take-Up (our ref. 41- 17744)

Heavy duty cantilever type take-up designed for pulling bare conductors, steel ropes, large cable onto 2250 mm reels (90»).

The bobbin is driven by DC motor through gearbox.

Bobbins are lifted by hydraulic jacks and is taken between pintles.

Traversing is achieved by hydraulic motor and screw.

The unit is complete.

<i>Bobbin diameter.....</i>	900 mm up to 2250mm
<i>Bobbin width</i>	800 mm up to 1800 mm
<i>Max.Bobbin weight</i>	9000 kg (20000 LBS)
<i>Total Power</i>	16 kW
<i>Tension</i>	380 V / 460 V - 50/60 hz
<i>Lifting/lowering of bobbin</i>	Hydraulic
<i>Lifting pressure</i>	2300 psi
<i>Pintle open/close</i>	Hydraulic
<i>Traverse</i>	By AC motor / screw
<i>Drive</i>	ABB
<i>Control</i>	Allen Bradley

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X CEECO 2250 mm Cantilever Type Take-Up (our ref. 41- 17745)

Heavy duty cantilever type take-up designed for pulling bare conductors, steel ropes, large cable onto 2250 mm reels (90»).

The bobbin is driven by DC motor through gearbox.

Bobbins are lifted by hydraulic jacks and is taken between pintles.

Traversing is achieved by hydraulic motor and screw.

The unit has to be completed with main motor and main drive.

<i>Bobbin diameter.....</i>	1200 mm up to 2250mm
<i>Bobbin width</i>	800 mm up to 1800 mm
<i>Max.Bobbin weight</i>	9000 kg (20000 LBS)
<i>Total Power</i>	16 kW
<i>Tension</i>	380 V / 460 V - 50/60 hz
<i>Lifting/lowering of bobbin</i>	Hydraulic
<i>Lifting pressure</i>	2300 psi
<i>Pintle open/close</i>	Hydraulic
<i>Traverse</i>	By AC motor / screw
<i>Drive and PLC.....</i>	Allen Bradley

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X SKALTEK Portal Take-Up 2600 mm Mobile On Floor, Model UX26 (our ref. 41- 17760)

Strong portal self traversing take up sliding on rails

Capable of handling bobbins up to 2600 mm diameter 12 T and driven by DC motor, with 6 speed gear box.

Fitted with TS30 traversing system

The unit can also be used as a driven pay-off also.

Skaltek design has the advantage to be very easy for operation.

Pintles are floating and can easily be introduced in bobbin internal hub, even with uneven bore locations.

Type	<i>Self traversing on ground</i>
Flange diameter	900 - 2600 mm
Width	1000 -1900 mm
Hold type	Pintles
Bobbin weight	12T
Lifting/lowering	Motorized
Pintles closing/opening	Motorized
Main drive	5.5 kW DC motor
.....	

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X BARTELL-VITECK 1900 mm Cantilever Type Take-Up, Model TU 72 (our ref. 41-17763)

Heavy duty cantilever type take-up designed for pulling bare conductors, steel ropes, large cable onto 1900 mm reels (72»).

The bobbin is driven by DC motor through gearbox.

Bobbins are lifted by hydraulic jacks and is taken between pintles.

Traversing is achieved by belt type transmission with bobbin rotation through a screw.

<i>Max. bobbin diameter</i>	1900 mm (72»)
<i>Max. bobbin width</i>	1250 mm
<i>Drive Power</i>	10 H.P.
<i>Tension</i>	380 V / 460 V - 50/60 hz
<i>Lifting/lowering of bobbin</i>	Hydraulic
<i>Pintle open/close</i>	Hydraulic
<i>Traverse</i>	Belt transmission / screw

1 X SKALTEK Modern 2600 mm Portal Type Rewinding Line (our ref. 41- 16518)

Excellent quality rewinding line suitable to rewind at high speed from 1250 to 2600 mm dia. to 1250 to 2600 mm dia.

Pay-off and take-up have a capacity of 12 Tons.

It is designed on SKALTEK patent for floating pintles helping a lot the operator for loading bobbin and operating the line.

The pay-off and take-up are both driven.

Product tension is controlled by a multi pulley dancer, with pneumatic tension setting.

They are portal type, mobile on rails and self traversing.

This is making excellent winding control on spools.

It has been used for rewinding aluminium wires and conductors but naturally can be used for other products as well.

The traversing is perfect. A special Skaltek designed guiding rollers allows to be very close to the bobbin when traversing.

Composed of :

- Driven portal type pay-off 2600 mm, Model AX26
- Vertical pneumatic dancer 2+3/650 mm, Model SC6
- Portal type self traversing take-up 2600 mm, Model AX26

Each unit equipped with its own electrical panel.

Bobbin drive is achieved by tyre pressing the bobbin flanges with rubber tyres.

<i>Pay-off dia.....</i>	2600 mm
<i>O.A. width</i>	1900 mm
<i>Weight</i>	12000 kg
<i>Pintles up/down</i>	Electric
<i>Opening/closing</i>	Electric
<i>Floating pintles</i>	SKALTEK patent
<i>Drive</i>	Rubber tyre
<i>Motor</i>	On wheels
<i>P/O type</i>	Portal, on rails
<i>Take-up dia.</i>	2600 mm
<i>O.A. width</i>	1900 mm
<i>Weight</i>	12000 kg
<i>Pintles up/down</i>	Electric
<i>Opening/closing</i>	Electric
<i>Floating pintles</i>	SKALTEK patent
<i>Drive</i>	Rubber tyre
<i>Motor</i>	On wheels

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



<i>P/O type</i>	Portal, on rails
<i>Dancer dia.</i>	650 mm
<i>Cable dia.</i>	40 mm
<i>Tension</i>	Pneumatic
<i>Year</i>	1998

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



2 X KOCH Double Steel Wire Rod Pay-offs, Model KAM/25 D (our ref. 42- 17698)

Pay-off unit designed to handle large steel wire coils (up to 25 mm) to feed a drawing line or drawing block.

The unit is composed of 2 horizontal arms holding the coils.
On each arm, there is a system to pull/unbend the wire and feed it into a 4 rolls straightener.

The pinch rolls are driven by big DC motor.

The 2 arms are located 180° each to the other.
The system can swivel to quickly change from one coil prepared to one coil finishing.

After the pay-off unit, there is also a pulling bench composed of 2 pinch rolls and straightener. This device allows the wire to be pull either to the pointer or to the block.

The delivery includes :

- Double pay-off, model KAM 25D
- Pulling bench separate
- Hydraulic unit

The electrical panel is not available and should be made new.

Wire diameter.....	Up to 25 mm
Coil dia.	up about 2 m
Mandrel length	2.000 mm
Number of coils	2, 1 running, 1 waiting
Swivelling system	Electric, on bottom
Unbending pinch roll dia.	180 mm
Pinch roll drive	2 x DC motors
Pinch rolls open/close	Hydraulic
Straightening rolls on P/O	2+2
Diameter	140 mm
Quick opening	Hydraulic
Pulling bench	Separate
Pinch rolls	110 mm, driven
Straightener	2+3/130 mm rolls
Opening	Hydraulic
Year	1994
Electrical panel	Not included
Hydraulic set.....	Included

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



2 X Vertical Table Type Pay-Offs Suitable for Alu. Rod Wire (our ref. 42- 17759)

Vertical Rod Pay-Offs with expandible mandrel to tighten the spirals of rod

Pay-off is equipped with disk type brake

<i>Outer diameter</i>	1800 mm
<i>Inner diameter</i>	500 - 800 mm
<i>Opening / closing mandrel</i>	Pneumatic
<i>Brake</i>	Disk type

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X QUEINS 2600 mm Heavy Duty Deviation Pulley, with Foot (our ref. 50- 17810)

This nice and strong deviation can be used for multipurposes when it is necessary to change the line direction.

It can be the case for example when available length is limited and line must be designed in L or in U.

Pulley has large diameter (2600 mm). Groove has U shape.
Pulley is available with foot.

It can be used in extrusion line or stranding line i.e.

For information; this pulley was used in a 61 wire rigid stranding line which was designed in U shape.

Diameter	2600 mm
Shape	U

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X 2 x 5 Rollers Wire Straightener XY (our ref. 50- 17767)

Two-plane wire straightener composed of two sets of 5 rollers individually adjustable.

The two sets are placed at 90° and mounted on a rigid stand. With quick opening system by hand lever for easy threading.

<i>Planes</i>	X Y
<i>Number of rollers</i>	2 x 5
<i>Max wire dia</i>	4,5 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



2 X BOXY 3.000 kg Tilter for Spools or Rod Coils (our ref. 50- 17706)

90° tilting system used for positioning 3 tons spools or coils from vertical position to horizontal, or vice versa.

Capacity	3000 kg max
Length	1700 mm
Width	1700 mm
Tilt	90°
System	Chain
Year	1998

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X DC & AC Powerful Motors for Different Kind of Equipments (our ref. 50- 17752)

Lot of DC & AC motors available :

- Ansaldo DC 216 kW
- Ansaldo DC 130 kW
- Ansaldo DC 53 kW
- FELM AC 55 kW
- Marelli AC 45 kW

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



2 X TOLEDO Electronic Weight scale, Model ID5 Multirange (our ref. 50- 17764)

TOLEDO precise floor scales are heavy-capacity scales for weighing products coils and other heavy freight as raw amaterial.

Equiped with electronic controle ID 5 Multirange

<i>Max. wheight</i>	6000 kg
<i>Min. Wheight</i>	10 kg
<i>Precision</i>	1kg (up to 3T) 2 kg (up to 6T)
<i>Table dimension</i>	1.5 m x 2.5 m

1 X MOUTON Metal Wire/Bar Shaving Machine, Model MR (our ref. 55- 17679)

The machine MOUTON MR carries out the shaving operation.
The driving of the wire to be shaved must be done through a wire drawing machine coupled to the shaving machine.

Composition:

- Shaving head
- Chips conveyor
- Control Panel

The shaving head is made of:

- A wire drawing and guiding block before shaving, composed of a wire drawing die, a wire guide and a wire lubricating system (dry or wet)
- A wire shaving block composed of a shaving die-holder with a quick tool changing device and a lubricating system
- A rotating system for breaking the shaving chips.

The shaving speed depends on the metals shaved and on the power of the drawing machine.

The shaving machine can be placed either before or after the wire drawing machine.

<i>Machine type</i>	MR
<i>Wire diameter</i>	14 mm maximum
<i>Wire material</i>	LC - HC steel Stainless steel, spring steel Copper, brass, bronze Aluminium and aluminium alloys Zinc
<i>Thickness of shaved metal</i>	0.10 to 0.20 mm
<i>Tolerance</i>	0.01 mm
<i>Machine dimensions (L x W):</i>	
<i>Table</i>	940 x 640 mm
<i>Shaving head</i>	760 x 560 mm
<i>Chips conveyor</i>	550 x 1800 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X Complete Maintenance Workshop from Big Alu. Wire Factory (our ref. 55- 17717)

The delivery includes :

- PEDRAZZOLI band saw, Model SN 350
- MACC high speed circular saw, 300 mm
- ARC 503 arc welding device, 65...450 Amps
- OMCN 50 Tons vertical press, 400 Bars
- SERRMAC vertical drilling machine, Model TCO22
- ZMM SLIVEN horizontal lathe, model 400 (1 m long)
- RIDGID Thread making machine
- WESTINGHOUSE Battery charger, 175...350 Ah
- SILICION arc welding device, 250 A
- GRONIUS 270 A automatic welding machine

.....
.....

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X MERLO 3500 kg 7 meter Telescopic Loader, Model P35-7-EVX (our ref. 55- 17718)

Telescopic Loader on wheel suitable for moving load in factories.

It can be equipped with fork or with «nacelle» for people.

It has a capacity of 3.5 T and a telescopic arm able to move up/down easily.

No paper available

<i>Loading capacities</i>	3500 kg
<i>Weight</i>	7 meter
<i>Height</i>	
<i>Model</i>	Panoramic
<i>Total weight</i>	6400 kg
<i>Engine</i>	Diesel
<i>N°</i>	807134
<i>Year</i>	1998
<i>Working hours</i>	about 7700 hours shown on counter

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X MERLO 3500 kg 11 meter Telescopic Loader, Model P35.11.EVS (our ref. 55- 17719)

Telescopic Loader on wheel suitable for moving load in factories.

It can be equipped with fork.

It has a capacity of 3.5 T and a telescopic arm able to move up/down easily.

Equipped with hydraulic stabilizer legs on front.

No paper available

<i>Loading capacities:</i>	
<i>Weight</i>	3500 kg
<i>Height</i>	11 meter
<i>Model</i>	Panoramic
<i>Total weight</i>	8280 kg
<i>Engine</i>	Diesel
<i>N°</i>	7182239
<i>Year</i>	1998
<i>Working hours</i>	about 7900 hours shown on counter

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X TCM Fork Lift 7.000 kg - 5 m H, Model FD 70 (our ref. 55- 17723)

Diesel type fork lift used in factory for moving loads up to 7 T - 5 m Height

<i>Model</i>	FD 70
<i>Engine</i>	Diesel
<i>Load</i>	7000 kg
<i>Max fork H</i>	5 m
<i>Year</i>	1998

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X TCM Diesel Fork Lift 3.5 Tons, Model FHD 36 (our ref. 55- 17724)

Deisel type fork lift used in factory for moving loads up to 3.5 T.

Equipped with short telescopic fork and lateral hydraulic adjustment.

Model	TCM FHD 36
Engine	Diesel
Load	3500 kg
Max fork H	4.5 m
Year	1998

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X TCM 3.500 kg Diesel Fork Lift, model FHD36 (our ref. 55- 17725)

Deisel type fork lift used in factory for moving loads up to 3.5 T.

Model	FHD 36
Engine	Diesel
Load	3500 kg
Max fork H	5 m
Year	1998

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X LIEBERT UPS 80 kVA and 120 kVA, with Auto. Power Factor Reg. (our ref. 55- 17727)

UPS system used in factory for energy spare when electricity supply fails.

The delivery includes 2 sets

Set 1:

- Liebert UPS 80 kVA - Cos Phi 0,8
- Battery set
- Ducati automatic power factor relays, serie RMC

Set 2:

- Liebert UPS 120 kVA - Cos Phi 0,8
- Battery set
- Ducati automatic power factor relays, serie RMC

The power factor relays switches on/off automatically condensator for reactive load control.

Units are recent and in good condition

Set 1.....	80 kVA
Set 2	120 kVA
Power delivered	380/400/415 V 50/60Hz
Current for 80 kVA set.....	110 A

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X Complete Set for Water Treatment in Factory (our ref. 55- 17729)

Complete set of water treatment process used earlier in a large factory for aluminium wire production.

The installation is complete, still installed, and is composed of :

- 1 x CLIMAVENETA water chiller, CVM 2000, with 4 compressors
- 1 x SWEP heat exchanger GC26M P-43316, with pump
- 1 x Electrical control panel for whole installation
- 1 x ALBATROS, Model APS 4000, for 11.000 L/H osmose treatment
- 1 x ALBATROS, Model APS 20000, for 20.000 L/H osmose treatment
- 1 x SWEP heat exchanger GX42M-P-185 316
- 2 x CASTAGNETTI Water softener 160/2500

Also several tanks for intermediate water storage.

Chiller.....	Yes, 1
Osmose	Yes, 2
Heat exchanger	Yes, 2
Softeners	Yes, 2
Electrical panel	Yes, for whole
Year	1997

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X 2 Cars : 1x Honda Accord Coupé & 1x Fiat Marengo JTD Break (our ref. 55- 17731)

Factory second hand cars.

Good state need good cleaning and some maintenance check :

- 1x Honda Accord Coupé
- 1x Fiat Marengo JTD Break

.....	
----------------	--

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



2 X ATLAS COPCO Air Compressor, Model G132 (our ref. 55- 17732)

This efficient, electric powered GA132 oil-injected screw compressor will provide production air to a maximum of 312 litres per second at a maximum pressure of 7.5 bar.

The compressor is designed and manufactured to fulfil the clients needs whether their operations are 24 hours a day-7days a week or one shift-5 days a week.

They are also designed to reduce power consumption by unloading if demand for air reduces and if necessary stopping, then starting automatically when demand rises.

Factory has closed down in 2004, so compressor has almost not been used.

Delivered with buffer air tank.

<i>Power.....</i>	132 KW
<i>Capacity</i>	312 l/sec
<i>Pressure</i>	7,5 bars
<i>rotation shaft speed</i>	1485 tr/min
<i>Year</i>	1997
<i>Dimensions</i>	L-2780 x W-1777 x H-1990
<i>Wheight.....</i>	2980 kg

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X STAMFORD 80 kW Diesel Electricity AC Generator 400 V 50 Hz (our ref. 55- 17734)

Diesel generator of medium size power.

Machine nearly never used and was in a cable factory before.

Power.....	100 kVA 80 kW
Voltage	3 x 400 V / 50Hz
Current	144 Amps
Cos phi	0,8
Speed	1500 RPM
Year	1996, nearly never used

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X ATHENA 500kg Hydraulic Handlift, Model AC 4LR MJS (our ref. 55- 17739)

Stand alone handlift manual for transport of small loads.

<i>Max capacity</i>	500 kg
<i>Max height</i>	1600 mm
<i>Forks width</i>	600 mm
<i>Forks lengths</i>	600 mm
<i>Wheight</i>	185
<i>Year</i>	1997
.....	

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X ATHENA 500kg Hydraulic Handlift, Model AC 4LR MJS (our ref. 55- 17740)

Stand alone handlift manual for transport of small loads.

<i>Max capacity</i>	500 kg
<i>Max height</i>	1600 mm
<i>Forks width</i>	600 mm
<i>Forks lengths</i>	600 mm
<i>Wheight</i>	185
<i>Year</i>	1997
.....	

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X LOC 2500 kg Electric Manutention Lift, Model Manuloc MA 250 (our ref. 55- 17748)

Electrical lift suitable for moving load up to 2,5 T.

System is electrically operated, on battery.

Capacity	2500 kg
Lifting	3300 mm / 2200 kg 2700 mm / 2500 kg
Max. forks opening	1100 mm
Max. forks lengths	1115 mm
Battery	24 V
Year	1998

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X LOC 2500 kg Electric Manutention Lift, Model Manuloc MA 250 (our ref. 55- 17750)

Electrical lift suitable for moving load up to 2,5 T.

System is electrically operated, on battery.

Capacity	2500 kg
Lifting	3300 mm / 2200 kg 2700 mm / 2500 kg
Max. forks opening	1100 mm
Max. forks lengths	1115 mm
Battery	24 V
Year	1998

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X ATLANTA Plastic Wrapper For Pallets, Model Crab 8 (our ref. 55- 17755)

Semi automatic plastic wrapper, for pallets with plastic dispenser.



Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X CMC Compact Factory Air Compressor, Model SM15C/500 (our ref. 55- 17761)

Recent and in good condition air compressor, very usefull for different applications in a factory.

<i>Air delivery</i>	1230 l/min
<i>Working pressure</i>	13 bars
<i>Rated power</i>	11 kW
<i>Tension</i>	380 V 50 hz
<i>Wheight</i>	440 kg
<i>Year</i>	2002

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X FRIGGI Vertical Band Saw for Alu. or Metal, Model M 704 (our ref. 55- 17769)

Stand alone band saw for non metallic bars and profiles, wooden parts cutting.

Hydraulic table for positioning

Emulsion cooling.

Spare blades available

Machine as new due to few use

<i>Power</i>	8 kW - 15 A
<i>Tension</i>	3 x 400 V - 50 Hz
<i>Blade Length</i>	6550 mm
<i>Table positioning</i>	Hydraulic
<i>Max pressure</i>	25 bars
<i>Table dimension</i>	+ - 1300 mm x 900 mm
<i>Year</i>	2002

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



2 X CARRIER 23 kW Electrical Cabin Chiller, Model 30DQ (our ref. 55- 17798)

CARRIER 30DQ-022-0028--EE chiller equipped with 2 fans, installed in electrical cabin for t° regulation.

<i>Max operating pressure - high side</i>	30 bar
<i>Max operating pressure - Low side</i>	18 bar
<i>Refrigerant</i>	R 22
<i>Voltage</i>	400 V 50 Hz
<i>Current</i>	45 A
<i>Power</i>	22.8 kW
<i>Year</i>	1997
<i>Net Weight</i>	810 kg

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X ROBERTSON Recondit. Alu. Drawing Line, Single Block 650 mm (our ref. 60- 16522)

Complete line previously used for drawing aluminium & aluminium alloys wires, typically from 2 to 9,5 mm.

It can also be used for other non-ferrous material or even steel.

The line includes pay-off and take-up for bobbins as well as emulsion system for drawing die.

It is composed of :

- REA Driven cantilever type pay-off 1250 mm
- ROBERTSON Heavy duty die holder, with oil system and built in straightener
- ROBERTSON 650 mm vertical drawing block
- REA Take-up 1250 mm, cantilever type
- Modern electrical panel SSD

Machine has been reconditioned recently with very new panel.

<i>Block dia.</i>	650 mm
<i>Motor</i>	DC 75 kW
<i>Pay-off dia.</i>	630 to 1250 mm
<i>OAW</i>	950 mm
<i>Type</i>	Cantilever
<i>Up/Dwn</i>	Hydraulic
<i>Drive</i>	DC motor
<i>Take-up dia.</i>	630 to 1250 mm
<i>OAW max.</i>	950 mm
<i>Type</i>	Cantilever
<i>Drive</i>	DC motor
<i>Traverse</i>	UHING
<i>Panel</i>	SSD

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X HERBORN 2 x 800 mm Heavy Duty Draw Block, Model EGH 60.SOND (our ref. 60-16527)

Heavy duty drawing machine suitable to draw large diameter product by using a double block 2 x 800 mm, horizontal, equipped by 82 kW motor and gear box.

Can be used for ferrous or non ferrous material.

The product after drawing is wound onto 1000 mm spool, self traversing on floor.
(product is kept 100% straight)

Line composed of :

- Heavy duty die block, with lubrication
- 2 x 800 mm heavy duty pulling block, Model EGH 60
- Wittels albert straightener 2+3/100 mm, XY
- Heavy duty self traversing take-up 1000 mm, Model SL 1000
- Electrical panel

Unit is fully protected by guards.

<i>Block dia</i>	800 mm
<i>Block width</i>	300 mm
<i>Type</i>	Double wheel
<i>Block width</i>	300 mm
<i>Motor</i>	82 kW AC
<i>Transmission</i>	Gear box 4 speed
<i>Spooler dia.</i>	1000 mm DIN
<i>Traversing</i>	Self-traverse on floor
<i>Bobbin drive</i>	AC motor 20 kW
<i>Table</i>	Hydraulic
<i>Pintles</i>	Hydraulic
<i>Traversing system</i>	Hydraulic
<i>Electrical panel</i>	Herborn AC drives

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X KOCH 900 mm Heavy Duty Horiz. Block, Model KHZ 15000 (our ref. 60- 17700)

Heavy duty bull block with 900 mm diameter suitable to draw steel wire up to 28 mm entry.

The block is cooled by water inside and driven by 100 kW DC motor via 4 speeds gear box.

The wire is collected on an horizontal container which can be tilted up for wire extraction.

The delivery includes :

- Heavy die holder, with hydraulic adjustment
- Bull block 900 mm with heavy reducer/gear box
- DC motor 100 kW ABB
- Pressing rolls
- Tilting take-up system, with revolving unit (container)

The electrical panel is not included.

Additionaly, Gauder can supply pointer and pay-offs suitable for this large wire diameter (up to 25 mm)

<i>Block dia.</i>	900 mm
<i>Block length</i>	1200 mm
<i>Pulling force</i>	15.000 N
<i>Wire dia. 450 N/mm²</i>	28 mm max
<i>Wire dia. 600 N/mm²</i>	25 mm max
<i>Wire dia. 850 N/mm²</i>	22 mm max
<i>Power</i>	100 kW DC ABB
<i>Gear box</i>	4 speeds
<i>Ratio i</i>	84-51-38-20
<i>Panel</i>	Not included
<i>Block cooling</i>	Water
<i>Cooling system</i>	Rotating joint
<i>Container OD</i>	1250 mm
<i>Container ID</i>	850 mm
<i>Container height</i>	1200 mm
<i>Tilting system</i>	Hydraulic
<i>Drive table</i>	AC motor
<i>Year</i>	1994

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X MRB Vertical Bull Block 650 mm, with Accumulation (our ref. 60- 17720)

Vertical good condition draw block used before for drawing aluminium or aluminium alloy wire.

Block is equipped with accumulation height and spider for direct coiling.

It has motor and electrical panel for drawing control.

Die block is with emulsion for drawing aluminium.

Naturally, the block can also be used for steel wire product.

<i>Block dia.</i>	650 mm
<i>Draw block height</i>	400 mm
<i>Spider</i>	Available
<i>Total height</i>	1000 mm
<i>Die block</i>	Cooled
<i>Emulsion pump</i>	Available
<i>Motor</i>	Available
<i>Transmission</i>	Belts, V-6
<i>Pulley diameter</i>	180 mm
<i>Reducer</i>	Worm gear
<i>Electrical panel.....</i>	Available

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X HERBORN 6 Dies 2x750/4x630 mm Rod Drawing Line, Model RUBIN (our ref. 60-16524)

Modern and little used rod drawing machine combining 6 inclined blocks with sensor control in between.

The machine can draw aluminium and aluminium alloys wires up to 15 mm entry diameter (350 N/mm²) and finish it down to 5 mm.

It can also be used for steel or Aluminium Cladded Steel wires.

Line is composed of:

- Double vertical table type pay-off, 1400 mm
- Drawing machine 6 blocks, Model RUBIN 25/2 + 16/4
- Spooler 1250 mm, Model SH1250, with evacuation conveyor
- Electrical panel Siemens
- Control cubicle

Each block is driven by an AC motor and AC electronic control system.

The drawing wire is spooled on 1250 mm spools.

<i>Number of blocks.....</i>	6
<i>Entry dia.</i>	9,5 to 15,0 mm
<i>Tensile entry</i>	300 to 350 N/mm²
<i>Finished dia. 550 N/mm²</i>	5,0 to 13,0 mm
<i>Tensile outlet</i>	350 to 500 mm²
<i>Speed</i>	Up to 7,5 m/sec
<i>Dia. 13 mm</i>	1,80 m/sec
<i>Dia. 10 mm</i>	2,75 m/sec
<i>Dia. 7,5 mm</i>	4,50 m/sec
<i>Dia. 6,0 mm</i>	6,50 m/sec
<i>Dia. 5,0 mm</i>	7,50 m/sec
<i>Area reduction</i>	22-16%
<i>Dia block 1 and 2</i>	750 mm
<i>Accumulation Height</i>	250 mm
<i>Type</i>	Inclined
<i>Force</i>	25.000 N
<i>Cooling</i>	Water
<i>Dia block 3..6</i>	630 mm
<i>Accumulation Height</i>	350 mm
<i>Type</i>	Inclined
<i>Force</i>	16.000 N
<i>Cooling</i>	Water

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



<i>Block drive</i>	6 x AC 45 kW motors
<i>Maker</i>	Siemens
<i>Transmission</i>	Belts
<i>Tension control</i>	Sensor on die box
<i>Spool dia. on take-up</i>	800 to 1250 mm
<i>Barrel dia.</i>	450 to 580 mm
<i>OAW</i>	536 to 920 mm
<i>Traversing width</i>	500 tp 740 mm
<i>Drive</i>	AC motor 22 kW
<i>Traverse</i>	AC motor 3 KW
<i>Operation</i>	Hydraulic, 1.5 kW
<i>Coiler</i>	700 mm
<i>Basket</i>	Inclined, rosette
<i>Panel</i>	Siemens
<i>Year</i>	1997

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X NIEHOFF 15 Die - 26% Alu-Alu Alloys Drawing Line, Model M85 (our ref. 61- 16514)

Beautiful, modern and little used M85 rod breakdown line made by NIEHOFF and suitable for drawing aluminium and aluminium alloys, for electrical and mechanical purposes.

The machine has the advantage to be composed of 15 dies and with constant elongation 26 % (excellent for Almelec, Aldrey 6201 or other similar products).

It is also equipped with 2 large motors making quick die change possible.

It is complete with pay-offs, soundproof cabinet and spooler 1250 mm controlled by dancer, pneumatic.

Tilter is also available

Complete line composed of :

- Dual horizontal static pay-offs for rods
- 15 die drawing machine, Model M85.14.4.A.M.26.15
- Vertical dancer, model VM400
- Dynamic spooler 1250 mm
- Electrical panel
- Oil cooling and circulation circuit
- Soundproof cabinet
- Tilting system for take-up

Machine equipped with 2 motors for quick die change.

<i>Number of capstans.....</i>	15
<i>Capstan dia.</i>	450 mm
<i>Number of dies</i>	15
<i>Elongation</i>	26 % constant
<i>Material</i>	Alu-Alu Alloys
<i>Dia in.</i>	9,52 mm
<i>Dia out</i>	1,9..5 mm
<i>Speeds</i>	35 m/sec
<i>Motor 1</i>	318 kW DC Siemens
<i>Motor 2</i>	58 kW DC Siemens
<i>Spooler</i>	1250 mm DIN
<i>Type</i>	Dynamic
<i>Lifting</i>	Hydraulic table
<i>Drive</i>	DC motor
<i>Year</i>	1997

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



<i>Running Hours</i>	13.600 Hrs only !
<i>Condition</i>	Excellent
<i>Electronic</i>	Siemens

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X NIEHOFF 13 Die - 26% Alu-Alu Alloys Drawing Line, Model M85 (our ref. 61- 16515)

Famous M85 model from NIEHOFF suitable for drawing pure aluminium and aluminium alloys like 6201.

The machine is designed with 13 dies (13 capstans in line) with each 26 % wire elongation.

Drawing machine is driven by 1 DC motor 350 kW via 4 speed gear box.

Line is composed of :

- Drawing machine 13 dies, Model M85.12.2.A.26 13
- Emulsion circuit with heat exchanger
- Vertical dancer 3+2/300 mm, pneumatic
- Hidraw spooler 1250 mm
- DC motor and electrical panel

<i>Number of dies.....</i>	13
<i>Number of capstans</i>	13
<i>Capstan dia.</i>	450 mm
<i>Elongation</i>	26 % constant
<i>Drive</i>	DC motor 350 KW/440V
<i>Transmission</i>	Belts/gear box 4 speed
<i>Spooler</i>	1250 mm
<i>Table</i>	Hydraulic
<i>Bobbin holding</i>	Pintles
<i>Traversing</i>	Belt/motor
<i>Bobbin drive.....</i>	DC motor/gear box

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X BARCRO 13-Die Aluminium Rod Drawing Machine, Cone Type (our ref. 61- 17699)

Cone type drawing machine suitable to draw aluminium rod wire.

The machine is designed on 13 dies (1+3+1+3+1+3+1).
The cones are fixed on 7 shafts.

The exit capstan can be either 300 mm or 400 mm dia.
It has also the possibility to change its speed by change gears located on back of the machine.

All the gears inside are driven by on common DC motor.

The delivery includes :

- 13 die drawing machine with DC motor
- Barcro spooler 630 mm with motor
- Electrical panel SSD for the 2 motors

<i>Number of dies.....</i>	13
<i>Design of capstans</i>	Cones
<i>Number of shafts</i>	7
<i>Largest capstan on cones</i>	400 mm about
<i>Medium dia.</i>	300 mm about
<i>Small dia.</i>	250 mm about
<i>Material</i>	Hard steel
<i>Drive</i>	DC motor 150 kW
<i>Transmission</i>	V belts
<i>Pulley on drawing machine</i>	800 mm
<i>Last capstan dia</i>	400 or 300 mm
<i>Speed last capstan</i>	Change gears
<i>Spooler</i>	630 mm
<i>Drive</i>	DC motor
<i>Traversing</i>	UHING system
<i>Traverse width</i>	Outside available
<i>Pintles</i>	Manual
<i>Table</i>	Not included
<i>Electronic panel</i>	SSD

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X VAUGHN 12 Dies Heavy Aluminium Rod Drawing Line (our ref. 61- 17728)

Bulky and heavy duty drawing line to be used for the drawing of aluminium or aluminium alloys in 12 passes.

Line has strong design and is equipped with double spooler for non stop run.

The delivery includes :

- Vaughn draw bench with 11 dies, all in line
- Reliance DC motor 400 HP, Shunt, 460 V
- 3 off driving reducers, located on back
- Vaughn vertical finishing block, 760 mm, with own motor
- Vaughn double spooler 760 mm, shaft type
- 2 Motors 60 HP for bobbin drive
- 1 die holder for first die

Electrical panel is not available and must be made new.

<i>Material</i>	<i>Aluminium or Al. alloy</i>
<i>Drawing bench capstan dia.</i>	560 mm
<i>Deign</i>	Horizontal, in line
<i>Number or capstans</i>	11
<i>Cooling</i>	Water
<i>Finishing capstan dia.</i>	760 mm
<i>Design</i>	Vertical
<i>Drive</i>	400 HP DC motor
<i>Spooler type</i>	Double
<i>Bobbin size</i>	760 mm max
<i>Holding</i>	On shaft
<i>Motors</i>	2 x 60 HP (one for each bobbin)
<i>Length of drawing bench</i>	+ - 9 m
<i>Line direction.....</i>	Left to Right

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X SAMP Aluminium Intermediate Draw Line, Recondit, Model MS250 (our ref. 63-16521)

Complete and reconditioned line suitable for drawing aluminium, Alu alloys or steel wire from medium diameter to smaller one.

The line is complete with pay-off for bobbins 1000 mm and spooler 1000 mm, with dancer control.

It has been used lately for Alu alloys drawing for mechanical purposes.

Line is composed of:

- Cantilever pay-off 1000 mm
- Samp drawing machine 17 dies, Model MS250
- Samp oscillating type dancer, pneumatic, 250 mm
- Samp DIN 1000 mm heavy duty spooler, Model TTTE/100
- Samp electrical panel, Typact drive
- Cooling system and oil circulation system

Wire dia in.	3,5 mm
Out	0,4 to 1,5 mm
Type	Cone
Number of dies	17
Spooler	DIN 1000
Type	Dynamic
Operation	Hydraulic
Year	1989, reconditioned

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X SAMP Alu. Intermediate Drawing Line with Spooler 630 mm (our ref. 63- 17710)

Drawing machine suitable for intermediate drawing of aluminium wires.

Line is composed of:

- Cantilever pay-off 600 mm
- Samp drawing machine 17 dies, Model MS250
- Oscillating type dancer, pneumatic, 250 mm
- Samp DIN 630 mm spooler, Model TE/65
- Electrical panel, quite old

Wire dia in.....	3,5 mm
Out	0,4 to 1,5 mm
Type	Cone
Number of dies	17
Speed	25 m/sec
Number of cones	4
Biggest cone	250 mm
Last capstan	200 mm
Drive	DC motor 75 HP
Spooler	DIN 630
Traversing	Motor, DC+belt
Type	Dynamic
Operation	Hydraulic
Drive	DC motor 30 HP
Dancer	1+2/250 mm
Tension setting.....	Pneumatic

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X SECO/WARWICK Aluminium Wire Aging Furnace, 350 °C (our ref. 80- 16523)

Electrically heated aging oven used for heat treatment of drawn aluminium wires.

Composed of:

- Chamber
- Feeding trolley
- Electrical control

Useful volume	2.2 m x 1,5 m H x 7 m long
T°	350°C max
Number of zones.....	2

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X JLS Gaz Heated Solutionizing Oven for Aluminium, + Quenching (our ref. 80- 17721)

Heating oven used in aluminium wire treatment.

The wire is put under high T° in a hot chamber (up to 550°) and then quenched in a oil tank directly.

The tank can be emptied into a 10.000 L reservoir by a separate pumpo circuit.

Unit is in excellent condition.

Delivery includes

- Oven chamber with gaz heating system
- Electrical panel with T° control
- Oil tank for quenching
- 10.000 L reservoir for purging

<i>Maker</i>	JLS, UK
<i>T°</i>	550°C max
<i>Heating system</i>	Gaz
<i>Chamber dimens. outside</i>	1.8 x 1.8 x 2.5 H
<i>Voltage</i>	415 V
<i>Gaz consumption</i>	850 cfh at 15 mb
<i>Fan</i>	4 kW
<i>Door</i>	Sliding up/electric
<i>Quenching tank</i>	10.000 L
<i>Reservoir</i>	10.000 L
<i>Pump for emptying</i>	Available

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X DECO ROLLEX Level Winder for Steel/Alu.Alloy Wire, Model DRMO (our ref. 82-16528)

Modern and very good condition complete line for level winding of welding wires onto plastic spools or steel wire baskets.

The line is complete is includes

- Driven pintle type pay-off 800 mm
- Pneumatic dancer 4+3/200 mm
- Wire straightener X/Y
- 300 mm precise level winder for level winding
- Electrical panel with SSD drive and Toshiba PLC

It is in very good condition and ready to run.

<i>Spool dia max.</i>	300 mm
<i>Width</i>	250 mm
<i>Speed</i>	1500 RPM
<i>Wires</i>	0,2...2,5 mm
<i>Tension setting</i>	Pneumatic
<i>Pay-off dia.</i>	800 mm
<i>OAW</i>	600 mm
<i>Type</i>	Cantilever
<i>Lifting</i>	Hydraulic table
<i>Pintles in/out</i>	Hydraulic
<i>Drive</i>	DC motor
<i>Electronic</i>	SSD drives

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



2 X NIEHOFF Level Winder for Steel/Alu Wire, Model SPO 300 (our ref. 82- 16529)

Complete rewinding line perfectly adapted for precise winding of wires like CO2 welding for example.

The line includes a driven pay-off, a pneumatic accumulator and a precise self-traversing winder.

It is complete with electronic cabinet.

It can coil on 300 mm OD bobbins weighting up to 25 kg.
It can typically produce 100 kg of 20 kg spools every shift.

The unit is suitable for both ferrous and non-ferrous material.

The layer winding is achieved by running the wire in the central part of the spool at an adjustable angle. Before the flange, the speed of the traverse is increased so that the run-on angle at the flange is 0°. The angle can be adjusted from 0 to 2,5°, in steps of 0,01°. The traversing speed is adjustable from 0 to 200 mm/sec. The flange point (width) and switching point at each side is also finely adjustable in steps of 0,05 - 0,1 mm.

Wire size	0,8-3,2 mm
Type of winding	Level winding
Pay-off bobbin diameter	1000 mm
Pay-off drive	DC motor with thyristor drive
Winding spool type	Basket spool K300 Mandrel spool D300 Coiler spool H375
Max spool weight	25 kg
Traversing width	110 mm
Spooler drive	DC motor
Spooling speed	0-1100 RPM

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X DECO ROLLEX Level Winder for CO2 Wire or Welding Wires (our ref. 82- 17707)

Complete line for level winding of CO2 wires, Flux Core welding, aluminium welding wire.. capable of taking bobbins up to 15 kg.

Line is suitable for wires from 0,8 to 2,5 mm and is composed of :

- Driven cantilever 800 mm Pay Off, hydraulic type
- Pneumatic dancer 2+3/200 mm
- X and Y straightener 6+5/25 mm dia.
- Level winding head with precise traverse control
- Electrical cabinet

Wire dia.....	0,8..2,5 mm
Speed	1500 RPM max
Spool	300 mm max
Winding	Level winding
Pay-off dia.	800 mm
OAW	600 mm
Weight	1000 kg
Loading	Hydraulic arms
Pintles	Hydraulic
Drive	DC motor
Wire tension	Dancer
Setting	Pneumatic
Spool loading	Manual
Electrical panel.....	Available

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X DECO 300 mm Spooler, Random Winding Type (our ref. 82- 17708)

Simple winder suitable to make random winding of wires (CO2 or others)

Spool dia.	300 mm
OAW	200 mm
Holding	On shaft
Drive	DC motor 5 kW
Traversing	UHING system
Inlet straightener	7+7/30 mm, XY

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X LAMNEA BRUCK Zero Twist Barrel Coiling Unit (our ref. 83– 17716)

Coiler used to put bare welding wire into barrel without twisting.

The system is based on a pulling capstan located on top of machine and a rotating tube laying-down wire into basket gently and smoothly.

The delivery includes :

- Input wire straightener XY 5+6/25 mm x 2
- Belt capstan 1000 mm with AC motor
- Spooling tube 420 mm dia.
- Rotating table for barrel with pneumatic vibrator
- Conveyor for full barrels, with pneumatic ejector
- Electrical panel, Eurotherm

Multipulley dancer, 400 mm, by weight.

The unit is in excellent condition.

Capstan dia.....	1000 mm
Capstan drive	AC motor
Capstan type	Belt wrap
Barrel dia.	500 mm
Coiling head OD	480 mm
Rot. tube	420 mm
H max.	950 mm
Table drive	AC motor
Vibrator	Pneumatic
Ejector	Pneumatic
Barrel up/down	Electric screw
Electrical panel	Available
Total height	About 4 m
Year/Condition.....	1992, excellent

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X HI-DRAW Orbital Belt Type Coiler (our ref. 83- 17742)

Coiler used before in Al rod drawing line.

The system is pulling the wire through a 700 mm driven capstan.

Some turns are wrapped around the capstan before dropping onto a conveying belt.

This belt deliver the loops into a rotating container, sliding onto the metallic basket.

This container goes down slowly when number of loops increase.

This allows the final basket to be well laid-up and compact without getting wires notched or entangled.

Delivery includes :

- Hi-Draw orbital coiler
- Belt conveyoyr

Basket table is not available and has to be added

Capstan diameter.....	700 mm
Coil OD	+ -900 mm
Coil H	+ -2000 mm
Drive	40 kW DC
Wire diameter	1,9 - 5 mm
Wire material	Al / Cu Hard or soft
Straightening guiding rolls	2 x 5 rolls (before and after capstan)
Belt conveyoyr	1000 x 1800 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X HI-DRAW Direct Drop Type Coiler (our ref. 83- 17747)

Coiler used before in Al rod drawing line.

The system is pulling the wire through a 700 mm driven capstan.

Some turns are wrapped around the capstan before dropping onto a basket

After each coil, accumulation table recolect the coil before sliding onto the metallic basket when unloaded.

Table take-up is rotating.

Delivery includes :

- Hi-Draw direct drop coiler
- Accumulation table
- Coil take-up
- Electrical cabinet and control panel

Capstan diameter.....	700 mm
Max. coil OD	850 mm
Max. coil Height	1300 mm
Drive	15 kW DC
Wire material	Al / Cu Hard or soft
Straightening guiding rolls	2 x 5 rolls (before and after capstan)
Take-up In/Out	Pneumatic
Table take-up	Motorized in rotation
Control	Eurotherm drives

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X KROLLMAN Pointing Mill for 5-30 mm Rod, Model FMD-1VS (our ref. 84- 17714)

Pointing machine designed for milling bars ranging from 5 to 30 mm diameter.

The system clamp the bar/rod and the motor with cutting knives (like lathe) translates for reducing the bar diameter by milling operation.

Metal chips are collected below, in a container.

The delivery includes

- Clamping system, hydraulic
- Turning tool, driven by AC motor
- Cutting saw, electric
- Hydraulic set for all movements
- Scrap collection container

Rod diameter	5..30 mm
Spindle speed < 10 mm	490 RPM
10..15 mm	450..360 RPM
15..20 mm	360..320 RPM
20..25 mm	320..270 RPM
25..30 mm	270. 235 RPM
Drilling motor	AC 5 kW
Saw	Electric
Translation of spindle	Hydraulic
Clamping	Hydraulic
Saw movement	Hydraulic
Year	1994

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X KROLLMAN Pointing Machine for 5..30 mm, Model FMD-1VS (our ref. 84- 17715)

Pointing machine designed for milling bars ranging from 5 to 30 mm diameter.

The system clamp the bar/rod and the motor with cutting knives (like lathe) translates for reducing the bar diameter by milling operation.

Metal chips are collected below, in a container.

The delivery includes

- Clamping system, hydraulic
- Turning tool, driven by AC motor
- Cutting saw, electric
- Hydraulic set for all movements
- Scrap collection container

Rod diameter	5..30 mm
Spindle speed < 10 mm	490 RPM
10..15 mm	450..360 RPM
15..20 mm	360..320 RPM
20..25 mm	320..270 RPM
25..30 mm	270. 235 RPM
Drilling motor	AC 5 kW
Saw	Electric
Translation of spindle	Hydraulic
Clamping	Hydraulic
Saw movement	Hydraulic
Year	1994

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X KROLLMANN Pointing Machine, Model Nowa 2S (our ref. 84- 17749)

Pointing machine with 2 horizontal pointing rollers used for a wire range from 3 up to 17 mm diameter

<i>Range of diameter</i>	3mm - 17 mm
<i>N° of grooves</i>	16
<i>Power</i>	11 KW
<i>Tension</i>	400 V - 50hz
<i>Year</i>	1998

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X NIEHOFF Rod Pointer And Threading, Model VAE 101 (our ref. 84- 17753)

Heavy duty pointing and threading machine suitable for pointing copper or alu rod.

Was used before with M85 drawing machine.

Unit includes drawing capstan with pulling dog as well as two rolls pointing system.

It is in working condition.

Wire dia. max.....	8,0 mm Cu 9,5 mm Alu
Capstan dia.	450 mm
Number of grooves	14
Motor.....	AC

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X NIEHOFF Threading Machine for Rod Line, Model VE 101 (our ref. 84- 17754)

Heavy duty threading machine suitable for copper or alu rod.

Unit includes drawing capstan with pulling dog.

It is in working condition.

Wire dia. max.....	8,0 mm Cu 9,5 mm Alu
Capstan dia.	450 mm
Motor	AC

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X MARSHALL RICHARDS Rod Pointing Machine, Mobile On Floor (our ref. 84- 17758)

Heavy duty pointing machine suitable for pointing copper or alu rod up to 12,5 mm easily.

The pointer is mounted on castor wheels for easy mobility.

It is in working condition.

Wire dia. max.....	12,5 mm
Wire dia min	3 mm
Motor.....	AC

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X MOUTON/SCOB Die Shop (Polishing and Thousands of Dies) (our ref. 85- 17709)

Complete die shop used earlier in an aluminium wire factory.

The delivery includes :

- 1 x MOUTON Model MP3000 lathe
- 1 x SCOB Die polishing, Model METO 8
- 1 x BDWD Die Polishing, Model BD 140
- 1 x MOUTON Multiaxis polishing, Model MU
- Several thousands of TC dies ranging from about 1 mm to 20 mm.

Makers

.....

MOUTON
SCOB
BDWD

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X STRECKER 80 kVA Butt Welding Unit, Model MS80 (our ref. 86- 17743)

Heavy duty butt welder perfectly adapted to weld ferrous or non ferrous rod.

It can also weld stranded conductors.

It has a power of 80 kVA and is complete with hydraulic unit.

Power.....	80 kVA
Rod size :	
Cu wire	5-16 mm
Alu wire	5-18 mm
Voltage	1,6 - 6,0 V
Current	22 kA
N° of steps	10

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X MICROWELD Butt Welder, Model AD 3 (our ref. 86- 17751)

Mobile Micro Weld butt welder

Power.....	14 kVA
Tension	415 V - 50 hz
Clamps	Pneumatic
Mobile	On castor wheels

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X Pneumatic Intermediate Cold Welder Mobile On Castor Wheel (our ref. 86- 17756)

Cold welding machine, medium size, suitable for weld bare copper/aluminium wire ranging from 1 to 3 mm typically.

Machine can also be used for welding steel wires.

<i>Wire range</i>	1-3 mm about
<i>Pressure</i>	Pneumatic 10 bar
<i>Fixing</i>	On wheels
<i>Dies available.....</i>	2 mm - 3 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X Pneumatic Cold Welder for Intermediate Wire (our ref. 86- 17757)

Cold welding machine, medium size, suitable for weld bare copper/aluminium wire ranging from 1 to 3 mm typically.

Machine can also be used for welding steel wires.

<i>Wire range</i>	1-3 mm about
<i>Pressure</i>	Up to 10 bars
<i>Welding system</i>	Pneumatic
<i>Fixing</i>	On wheels

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X STRECKER 2 kVA Butt Welder for Intermediate Sizes, Model 1 (our ref. 86- 17762)

Butt welder designed to develop 2 kVA welding power.

Can be used for welding ferrous or non ferrous material.

Power.....	2 kVA
Voltage	380V 50hz

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X STRECKER 80 KVA Butt Welder, Model MS 80 (our ref. 86- 17765)

Heavy duty butt welder perfectly adapted to weld ferrous or non ferrous rod.

It can also weld stranded conductors.

It has a power of 80 kVA and is complete with hydraulic unit.

Power.....	80 kVA
Rod size	
Cu wire	5-16 mm
Alu wire	5-18 mm
Voltage	1,6 - 6,0 V
Current	22 kA
N° of steps	10

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X SCHLATTER 28 kVA Butt Welding Machine, Model B4/28 NA (our ref. 86- 17766)

Butt Welder used before with rod breakdown lines

The machine is equipped with circular saw and deburring tool.

Mounted on trolley.

Power.....	28 kVA
Wire welding range :	
-Cu	1.5 - 8 mm
-Al	1,5 - 9,5mm
Power primary	420 V - 28 kVA 50Hz, single phase
Secondary	4,5 V
S Max	90 kVA
Butt pressure	4000 N
Clamping pressure	9000 N
.....	

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X PWM Cold Welding Machine for Wires up to 4 mm, Model M 101 (our ref. 86- 17774)

Cold welder designed for welding Cu/Alu wires up to 4 mm typically.

Wire.....	Up to 4 mm
--------------------	------------

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X HOLDEN & HUNT Butt Welder For Cu/Alu/Steel (our ref. 86- 17778)

Butt welder perfectly adapted to weld ferrous or non ferrous rod.

It has a power of 15 kVA and is complete.

Power.....	15 kVA
Voltage	440 V

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X CANDIANI Profile Straightening & Cutting Line, Model RB2/C (our ref. 88- 16530)

Line used for straightening and cutting small flats/profile up to 6 m long.

It is in very good condition and ready to run.

It is composed of :

- Pinch rolls for product pulling
- X/Y straightener with 95 mm rollers, manual adjustment
- Pneumatic shear
- Exit table 6 m
- Spare rollers

<i>Pinch roll</i>	2 x 100 mm
<i>X straightener</i>	4+4/95 mm
<i>Y straightener</i>	4+4/95 mm
<i>Shear</i>	Pneumatic
<i>Table</i>	6 m
<i>Year</i>	1999

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X BUNDGENS Wire Straightener and Cutting Machine, Model UD4 (our ref. 88- 17704)

Sturdy wire straightener and cutting machine suitable to make straight/cut wires ranging from about 2 mm to 6 mm dia.

The straightening is achieved by 5 dies, located in a 350 mm rotating tube. Each die can be manually adjusted to get the straight product.

Wire is pulled by 2 pinch clamp, translated by cam movement. It is then cut by a shear.

Wire dia.....	+ - 2...6 mm
Number of dies	5
Tube length	350 mm
Inlet guide dia.	80 mm
Motor.....	Missing

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X BUNDGENS Wire Straightening and Cutting Line, Model UD3 (our ref. 88- 17705)

Sturdy wire straightener and cutting machine suitable to make straight/cut wires ranging from about 1 mm to 4 mm dia.

The straightening is achieved by 3 dies, located in a rotating tube.
Each die can be manually adjusted to get the straight product.

Wire is pulled by 2 pinch clamp, translated by cam movement.
It is then cut by a shear.

Wire dia.....	+ - 1...4 mm
Number of dies	3
Tube length	250 mm
Motor.....	Missing

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X GROSSLEY Twin Wire Straightening & Cutting Unit 2..8 mm (our ref. 88- 17726)

Sturdy wire straightener and cutting machine suitable to make straight/cut wires ranging from about 2 mm to 8 mm dia. about.
Ideal for aluminium or alloys wires.

The straightening is achieved by 5 dies, located in a rotating tube.
Each die can be manually adjusted to get the straight product.

Wire is pulled by 2 pinch clamp, translated by cam movement.
It is then cut by a shear.

It can process 2 wires in parallel

Wire dia.....	2 x +- 2...8 mm
Number of dies	5
Tube length	400 mm
Number of cams	2
Cam length	250 mm
Motor.....	AC motor

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X GROSSLEY Big Wire Straightener with 7 Dies - 800 mm Tube (our ref. 88- 17730)

Sturdy wire straightener and cutting machine suitable to make straight/cut wires ranging from about 2 mm to 15 mm dia. about.
Ideal for aluminium or alloys wires.

The straightening is achieved by 7 dies, located in a rotating tube.
Each die can be manually adjusted to get the straight product.

Wire is pulled by 2 pinch clamp, translated by cam movement.
It is then cut by a shear.

Wire dia.....	2... 15 mm
Number of dies	7
Tube length	800 mm
Number of cams	2
Cam length	500 mm
Motor.....	AC motor

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X GROSSLEY Twin Wire Straighten-Cut Line for 1..4 mm (our ref. 88- 17775)

Sturdy wire straightener and cutting machine suitable to make straight/cut wires ranging from about 1 mm to 4 mm dia. about.
Ideal for aluminium or alloys wires.

The straightening is achieved by 3 dies, located in a rotating tube.
Each die can be manually adjusted to get the straight product.

Wire is pulled by 2 pinch clamp, translated by cam movement.
It is then cut by a shear.

It can process 2 wires in parallel

Wire dia.....	2 x 1..4 mm
Number of dies	3
Tube length	250 mm
Number of cams	2
Cam length	250 mm
Motor.....	AC motor

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X MAG Horizontal Enamelling Line Model HTSF-3/3-3/28 +6P (our ref. 89- 17780)

Complete line suitable to enamel wire 0,08 mm up to 0,3 mm. Line is equipped with drawing equipment and automotive type double take-up

<i>Wire size</i>	0,08 mm - 0,3 mm
<i>Number of pass</i>	3
<i>Speed</i>	1500 m/min
<i>Number of enamel coating</i>	28 + 6
<i>Bobbin size</i>	
<i>Pay-off</i>	K125-K250
<i>Take-up</i>	A200 - A315
<i>Power needed</i>	275 kW
<i>.....</i>	

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



200 X Steel Bobbins 780 X 450 X 200 (fl X O.w. X Bore) In mm (our ref. 90- 17733)

+ - 200 steel bobbins directly available

<i>Diameter</i>	780 mm
<i>OAW</i>	450 mm
<i>Useful Width</i>	400 mm
<i>Barrel diameter</i>	220 mm
<i>Bore</i>	200 mm
<i>Material</i>	Steel
<i>Pinhole</i>	4x 30 mm
<i>Distance btw pinhole and axis</i>	140 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



5 X 1000 mm Collapsible Spools (our ref. 90– 17735)

Bobbin 1000 mm dia that can be easily dismantled when full.

This allows the wire to be strapped and delivered without any drum inside.

<i>Flange dia.</i>	1000 mm
<i>OAW</i>	750 mm
<i>Useful width</i>	620 mm
<i>Barrel diameter</i>	500 mm
<i>Bore</i>	135 mm
<i>Pinhole</i>	50 mm
<i>Distance btw pinhole and axis</i>	300 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



5 X 1250 mm Collapsible Spools (our ref. 90– 17736)

Bobbin 1250 mm dia that can be easily dismantled when full.

This allows the wire to be strapped and delivered without any drum inside.

<i>Flange dia</i>	1250 mm
<i>OAW</i>	930 mm
<i>Useful width</i>	740 mm
<i>Bore</i>	200 mm
<i>Pinhole</i>	30 mm
<i>Distance btw pinhole and axis</i>	200 mm
<i>.....</i>	

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



35 X 1900 mm Steel Drums (our ref. 90- 17737)

Fabricated drums with central reinforcement which can be used in various process as cabling, rewinding...

As reinforced, they can be used in drum twister to resist the centrifugal force.

<i>Flange dia</i>	1900 mm
<i>OAW</i>	1350 mm
<i>Useful width</i>	1200 mm
<i>Barrel diameter</i>	880 mm
<i>Bore</i>	125 mm
<i>Pinhole</i>	2 x 40 mm
<i>Dist. btw pinhole and axis</i>	300 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



35 X 2240 mm DIN Steel Drums (our ref. 90- 17738)

Fabricated drums with central reinforcement which can be used in various process as cabling, rewinding...

As reinforced, they can be used in drum twister to resist the centrifugal force.

<i>Flange dia</i>	2240 mm
<i>OAW</i>	1350 mm
<i>Useful width</i>	1250 mm
<i>Barrel diameter</i>	1110 mm
<i>Bore</i>	125 mm
<i>Pinhole</i>	2 x 40 mm
<i>Distance btw pinhole and axis</i>	300 mm
<i>.....</i>	

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



25 X DIN 630 mm Steel Spools (our ref. 90- 17746)

Din 630 Steel spool for various application.

Flange	630 mm
OAW	470 mm
UW	400 mm
Bore dia	127 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X Lot of Wooden Drums, As new (our ref. 90- 17768)

Complete lot of wooden bobbins and drums immediately available.
Many diameters: ask for details.

- + - 60 Diam. 2140 mm
- + -10 Diam 1520 mm
- + -10 Diam 1000 mm

<i>Diameter range</i>	1000 to 2140 mm
<i>Bobbin sizes</i>	
<i>Flange diameter</i>	2140 mm
<i>Overall Width</i>	1380 mm
<i>Usefull Width</i>	1220 mm
<i>Bore</i>	127 mm
<i>Flange diameter</i>	1520 mm
<i>Overall Width</i>	840 mm
<i>Usefull Width</i>	720 mm
<i>Bore</i>	127 mm
<i>Flange diameter</i>	1000 mm
<i>Overall Width</i>	760 mm
<i>Bore</i>	85 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



2 X 2080 mm Steel bobbins Reinforced (our ref. 90- 17776)

Steel bobbins centrally reinforced

<i>Falnge diameter</i>	2080 mm
<i>OAW</i>	1140 mm
<i>Barrel diameter</i>	770 mm
<i>Bore</i>	100 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



14 X 1050 mm Steel Bobbins (our ref. 90- 17777)

1050 mm steel bobbins for various applications.

<i>Flange diameter</i>	1050 mm
<i>OAW</i>	620 mm
<i>UW</i>	520 mm
<i>Bore diameter</i>	205 mm
<i>Pinhole</i>	40 mm
<i>Dist. between pinhole and bobbin axis</i>	200 mm

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X FARMER NORTON 10 m Straight Draw Bench, with Push Pointer (our ref. 211- 17712)

Draw bench previously used for drawing non ferrous bars, hexagonal... in about 10 m length.

The delivery includes :

- Hydraulic push pointer, with hydraulic set
- Die lubrication system, for aluminium bars
- Pulling carriage, pneumatic clamp
- Beam with chain
- End reducer, with motor and gear box
- Fast return of empty carriage
- ABB electrical panel
- few dies and clamping system for push pointer

<i>Pulling length</i>	About 10 m
<i>Motor</i> <i>Speed</i>	65 HP 1450 RPM 2 speed gear box
<i>Reducer</i> <i>Transmission</i>	Worm gear Gears 1000 mm
<i>Chain</i> <i>Carriage</i>	Double Pneumatic
<i>Push pointer</i> <i>Bar support</i>	Hydraulic Pneumatic
<i>Die lubrication</i>	Included
<i>Panel</i>	ABB, recent

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X Clamping Jaws for Stretching Flat Products like Bus Bars (our ref. 211- 17722)

Heavy duty jaws used earlier in a stretcher for aluminium bus bars.

Only jaws are available.

One is complete, the other is the main body only.

Clamping.....	Pneumatic
Pulling	Hydraulic
Stroke.....	500 mm

1 X EJP Heavy Duty Combined Line for Bars, Model CDS 80/100 (our ref. 213- 16526)

Complete straightening, drawing, cutting and polishing line suitable for making finished steel bars (round or profiles) up to 20 mm diameter max.

Line is equipped with shot blaster and 2 rolls hyperbolic straightener.
Drawing bench is double cam system able to run up to 80 m/min, with hydraulic clamp.

Delivery includes :

- Pinch roll system 2 x 160 mm for wire pulling, with DC motor
- Vertical wire straightener, 3+3/160 mm
- Horizontal wire straightener, 3+3/160 mm
- Tosca 3 turbines large shot blaster, Model TS CV 3-50
- Duste evacuation system and storage tank
- High speed drawing bench, hydraulic double clamp
- Vertical straightener for profile 4+3/160 mm, DC motor
- Horizontal straightener for profile 4+3/160 mm, DC motor
- Hydraulic flying shear, impact type, DC motor
- Inlet/Outlet pinch rolls for the cutting shear
- Support table for cut bar before straightener
- Hyperbolic straightener SP6 22, rollers 200 dia x 300 mm wide
- Exit table

The line is today without electrical panel.
It is in very good mechanical condition.

It also includes a Forster head defectomat 2850018020

Wire diameter.....	5...20 mm
Line speed	80 m/min
Main motor drawing Clamping	DC 168 kW Hydraulic
Shear flying Cut system	DC motor Impact, Hydraulic
2 rolls straightener Roller dia Width	2 x 18 kW 200 mm 300 mm
Shot blaster Length	3 x 35 kW 3 m
Year	1997

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X FUHR 50-240 mm² Aluminium Rolling & Profiling Line (our ref. 215– 16513)

Complete line designed for profiling aluminium rod for making sector shaped conductors.
Can be used for other profiles naturally.

Line is composed of:

- Driven vertical pay-off 2 m dia x 1,2 m H
- Pinch rolls 230 mm
- X/Y straightener 5+5/120 mm
- Vertical rolling cartridge 180 mm, Model R4
- Horizontal rolling cartridge 180 mm, Model R4
- Horizontal driven rolling stand 260 mm, Model WGU
- Vertical driven rolling stand 260 mm, Model WGU
- Sag type dancer 220 mm
- Horizontal rolling cartridge 180 mm, Model R4
- Final rolling unit, 4 x 320 mm, Model WN12
- Vertical rolling cartridge 180 mm, Model R4
- Dancer
- Electrical panel TMKG
- Spare rolls
- Rezy filtration system for emulsion

Take-up not included in delivery

<i>Number of passes.....</i>	8
<i>Manufacturing year</i>	1998
<i>R4 reduction</i>	10%
<i>Roller dia.</i>	2 x 180 mm
<i>Open adjust.</i>	Electric
<i>WGU reduction</i>	15..18 %
<i>Roller dia.</i>	2 x 260 mm
<i>Open adjust.</i>	Electric
<i>Drive</i>	84 kW DC motor
<i>WN 12 reduction</i>	15..18%
<i>Roller dia.</i>	4 x 320 mm
<i>Open adjust.</i>	Electrical
<i>Drive</i>	DC motor
<i>Take-up.....</i>	Missing

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X BWE Radial 550 mm Conform Machine, Model 550 (our ref. 215- 16517)

Modern, recent (1996) and little used CONFORM machine suitable to shape 18 mm Aluminium rod into any shape.

The line has been used for making aluminium bars up to 125 mm diameter and could also be used for buss bars (tools required).

The machine is for example ideal for making in one operation round plain conductors now used for (E) HV cable production.

Line includes rod pickling for cleaning surface before processing.

GAUDER has knowledge and good connections to deliver tooling or services on such a machine/process.

The line is composed of :

- Vertical pay-off table for Alu feedstock
- Inlet straightener X/Y Wittels Albert
- Pickling baths for cleaning : 4 chambers/pumps
- CONFORM machine, radial type, BWE 550 model
- Hydraulic set
- Cooling system
- Cutting saw for exit products, swivelling
- Water cooling trough 10 m
- Electrical cabinet, Control Technique.

Line is original English manufacturing.

<i>Wheel diameter.....</i>	550 mm
<i>Drive</i>	DC motor Thridge
<i>Motor speed</i>	600 or 1500 RPM
<i>Power</i>	400 KW
<i>Drives in panel</i>	Control technique
<i>Year</i>	1996
<i>Line direction</i>	Letf to Right
<i>Feedstock rods</i>	18 mm
<i>Output round bars.....</i>	Up to 6'' (127 mm)

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X BRONX 6 Rolls Hyperbolic Straightener, 75 mm (our ref. 231- 17702)

Hyperbolic type straightener which can be used to straighten tubes or round plain profile up to 3» diameter.

The unit is composed of 3 sets of hyperbolic rollers, all driven, which can be adjusted up/down precisely for straightening by deformation and self rotation of the products.

The 3 rollers up are driven by a common reducer/AC motor connecting each rolls by one cardan shaft.

Same for bottom one.

Number of rolls.....	6 (3 up/3 dwn)
Roll shape	Hyperbolic
Roll dia	180 mm
Roll width	240 mm
Rolls up/down	Manual, all
Rolls drive, up	3 cardan shafts
Motor	5 kW AC motor/reducer
Transmission	Belts
Rolls drive, dwn	3 cardan shafts
Motor	5 kW AC motor/reducer
Transmission.....	Belts

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X BRONX Two-Rolls 40 mm Bar Straightener, Model PBR VO (our ref. 231- 17703)

Two rolls straightener used for straightening bars up to 40 mm dia.

Each roll is driven by a moto-reducer.

The top roll can be adjusted up/down precisely.

Pinch rolls, driven with pneumatic clamp, are available before and after the main unit for feeding and getting out the bar running.

<i>Bar dia.....</i>	<i>Up to 40 mm</i>
<i>Roller dia.</i>	220 mm
<i>Roller width</i>	250 mm
<i>Bottom roller</i>	Fixed, driven
<i>Top roller</i>	Moveable, driven
<i>Drives</i>	2 x 7,5 kW AC motors
<i>Pinch rolls in</i>	90 mm
<i>Open/close</i>	Pneumatic
<i>Drive</i>	Motor
<i>Pinch rolls out</i>	90 mm
<i>Open/close</i>	Pneumatic
<i>Drive</i>	Motor
<i>Panel.....</i>	Built-in

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
Tel. : +32 4 367 87 87 • Fax : +32 4 367 87 98 • E-mail : gauder@gaudergroup.com
TVA BE 0890.487.021 • RPM Liège • Web site : www.gaudergroup.com



1 X GUINEA Hydraulic Scrap Press 1500 x 750 mm Section (our ref. 920– 16519)

Stand alone equipment design to process scrap metal.

It has been used in an aluminium cable plant.

Scrap tank dimension	1800 x 1500 x 750 mm
Pressure	250 bar
Year	1999