

# Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium  
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<u>Reference</u>		<u>Description</u>	<u>Qty</u>
15	18195	Планетарная клеть для бронирования стальными проволоками 84 x 408 mm	1
17	18154	POURTIER Эксцентрический обмотчик	1
30	18145	DAVIS STANDARD 60 mm 24D Экструдер	1
31	18144	LEISTER 3400 W Подогрев жилы, Модель 9C1 Hotwind	1
31	18147	RICHTER 20 kV Спарк тестер, Модель EG	1
34	18146	MAILLEFER 8 m Передвижная ванна охлаждения	1
34	18194	MAILLEFER Многопроходная ванна охлаждения, Модель OU45	1
40	18185	Головка гидравлического пресса 160 mm для 3000 T	2
41	18180	STOLBERGER Приемник колонного типа, Модель WBE 50	1
41	18181	STOLBERGER Приемник колонного типа 6000 mm, Модель WAE 50	1
42	18156	GAUDER НОВЫЙ консольный приводной отдатчик 1000 mm	1
42	18157	GAUDER НОВЫЙ тормозной отдатчик 1000 mm	1
42	18158	1600 mm Отдатчик с валом	1
45	18182	MAILLEFER 250 кг Тяговое гусеничное устройство, Модель QK	2
50	18152	AFA Заполнитель гидрофоба, Модель PH501	1
50	18153	NORDSON Насос для гидрофоба, Модель 5540	1
50	18167	Pirelli Большой гофратор 165 mm	1
50	18178	PIRELLI Большой гофратор 115 mm	1

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50	18179	<i>DEMAG Большой гофратор 150 mm</i>	<i>1</i>
50	18186	<i>Аксессуары для гофратора</i>	<i>1</i>
50	18155	<i>Pourtier Калибродержатель с вращающимся подкрутиком</i>	<i>1</i>
50	18196	<i>SCHLICHT Электростатический талькатор, 1 gun</i>	<i>1</i>
50	18183	<i>Верхний контейнер для алюминиевого пресса 3000 T</i>	<i>3</i>
50	18184	<i>Нижний контейнер для алюминиевого пресса 3000 T</i>	<i>4</i>
50	18187	<i>Индукционное кольцо для болваночной печи</i>	<i>1</i>
50	18188	<i>Верхний поршень для алюминиевого пресса</i>	<i>2</i>
50	18189	<i>Средний поршень для алюминиевого пресса</i>	<i>1</i>
50	18190	<i>Нижний поршень для алюминиевого пресса</i>	<i>1</i>
50	18192	<i>Контейнерные нагреватели для головки Al пресса</i>	<i>1</i>
50	18193	<i>Клапанный блок</i>	<i>1</i>
83	18159	<i>Проволока в коробке 400x400x500 mm</i>	<i>1</i>
90	18160	<i>Стальные катушки 800 mm</i>	<i>90</i>

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## **1 X Planetary 84 x 408 mm steel wire armouring cages (our ref. 15- 18195)**

Cages previously used in complete SWA line for power cables.

Composition is 2 cages :

- 36 x 408 mm cage
- 48 x 408 mm cage

The cages is available with underroller system, back support, front support as well as shoe braking system.

2 sets of bobbins 408 mm are also available.

Electrical panel available (need to be checked)

<i>Number of bobbins.....</i>	<b>84</b>
<i>Bobbin diameter</i>	<b>408 mm</b>
<i>Central passage</i>	<b>150 mm (6»)</b>
<i>Tensioning system</i>	<b>Cord brake on bobbin</b>
<i>Bobbin holding .....</i>	<b>On shaft</b>

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**1 X POURTIER Eccentric Binder (our ref. 17- 18154)**

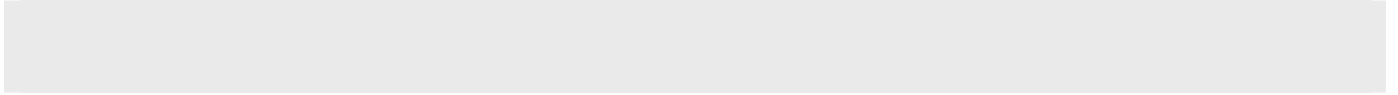
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**1 X DAVIS STANDARD 60 mm 24D Extruder (our ref. 30- 18145)**



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## **1 X LEISTER 3400 W Preheater, Model 9C1 Hotwind (our ref. 31- 18144)**

Complete stand alone preheater able to blow up to 550 l/min at a maximum T° of 600°C

Power.....	3400 W
Fan power	50W
Temperature	Up to 600 °C
Airflow	550 l/min
Pressure	2 mbar
.....	

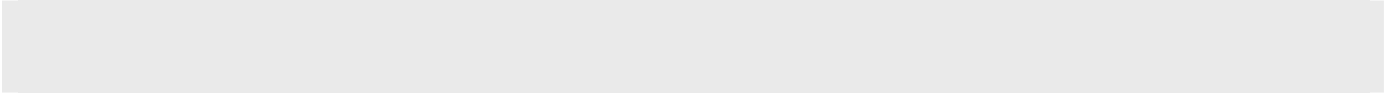
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**1 X RICHTER 20 kV Spark Tester, Model EG (our ref. 31- 18147)**



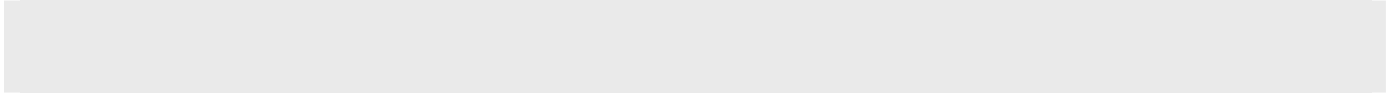
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**1 X MAILLEFER 8 m Mobile Cooling Though (our ref. 34- 18146)**





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## 1 X MAILLEFER Multipass Cooling trough, Model OU45 (our ref. 34- 18194)

Multipass cooling trough previously used in a general purpose insulation / small sheathing line. it is complete with a straight section and a multipass one which is fitted with 800 mm return pulleys.

### Composition:

- 7 m straight thermoregulated cooling through 25 m, Model OU 45
- 13 m multipass cooling section with 800 mm pulleys

Cooling through.....	7 m straight
Width	150 mm
Depth	200 mm
Multipass section	2+3
Length of multipass	13 m
Diameters in return box	800 mm
Total cooling length	+ - 70 m
Line direction	L > R

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## 2 X Die Block 160 mm for 3000 T Hydraulic press (our ref. 40- 18185)

Complete die block 160 mm fitted with accessories

Part: .....	Qty:
Grunrings for core dies 30-152.5mm	16
Core dies assy	51
Core die holder for core dies 30-107.5mm	2
Ring dies 26-167mm (steps 0.5mm)	
Ring die holders 10-175mm	<b>Nearly all complete</b>
Outer ring die holders 10-170mm	<b>5+2 spares (6 for range)</b>
Sheath Coolers 35-175mm	<b>3 (small, medium, large)</b>
Sheath cooler noses 35-172.5mm	<b>6 (6 for range)</b>
Core die cooling tubes (XLPE cables)	<b>53 (54 for range)</b>
Tooling for (des)assembly	2
.....	<b>Various</b>

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## 1 X STOLBERGER Column Type Take Up, Model WBE 50 (our ref. 41- 18180)

Big size Stolberger column type and self traversing Take Up designed to handle 4 m diameter bobbins.

Due to adaptation to special bobbins, this take Up is set today for up to 2000 mm OAW.

This Take Up is powered by Alquist motor and PIV transmission.

Bobbin holding system has been adapted to handle tailor made stainless steel bobbins dedicated to specific process which is slow.

Traversing unit is uncomplete

<i>Bobbin diameter</i> .....	<b>Up to 4000 mm</b>
<i>Bobbin width</i>	<b>2200 mm today</b>
<i>Maximum weight</i>	<b>40 Tons</b>
<i>Drive</i>	<b>Alquist</b>
<i>Transmission</i>	<b>PIV</b>
<i>Traversing</i>	<b>Trough main PIV</b>
.....	

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## **1 X STOLBERGER Column Type Take Up 6000 mm, Model WAE 50 (our ref. 41- 18181)**

Very big size Stolberger column type and self traversing Take Up designed to handle 6 m diameter bobbins. It has been fitted with increased high jacks to reach that bobbin diameter;  
Due to adaptation to special bobbins, this take Up is set today for up to 2200 mm OAW.

This Take Up is powered by Alquist motor and PIV transmission.

Bobbin holding system has been adapted to handle tailor made stainless steel bobbins dedicated to specific process which is slow.

<i>Bobbin diameter.....</i>	<b>Up to 6000 mm</b>
<i>Bobbin width</i>	<b>2200 mm today</b>
<i>Maximum weight</i>	<b>50 Tons</b>
<i>Drive</i>	<b>Alquist</b>
<i>Transmission</i>	<b>PIV</b>
<i>Traversing</i> .....	<b>Trough main PIV</b>

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## 1 X GAUDER New Cantilever Type Motorized 1000 mm Pay-off (our ref. 42- 18156)

NEW cantilever type motorized pay-off designed to handle up to 35 sqmm conductors as follow:

- up to 6 sqmm using dancer
- from 6 up to 35 sqmm without dancer

Type .....	Motorized
Cable size	<b>35 sqmm max</b>
Bobbin size	
Flange diameter	<b>630-1000 mm</b>
Overall Width	<b>475-750 mm</b>
Weight	<b>2000 kg</b>
Line speed	<b>150 m/min</b>
Tension range	<b>0,15 - 25 daN</b>
Bobbin handling	<b>Between pintles</b>
Bobbin lifting/lowering	<b>Manually by hydraulic jacks</b>
Bobbin drive .....	<b>2,2 kW AC motor</b>

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## **1 X GAUDER NEW Cantilver Type Braked 1000 mm Pay-off (our ref. 42- 18157)**

NEW cantilver type braked pay-off designed to handle for 10 up to 50 sqmm conductors.

Type .....	<b>Motorized</b>
Cable size	<b>50 sqmm max</b>
Bobbin size	
Flange diameter	<b>630-1000 mm</b>
Overall Width	<b>475-750 mm</b>
Weight	<b>2000 kg</b>
Line speed	<b>150 m/min</b>
Braking torque	<b>4 - 86 daN</b>
Bobbin handling	<b>Between pintles</b>
Bobbin lifting/lowering .....	<b>Manually by hydraulic jacks</b>

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## 1 X 1600 mm Shaft Type Pay Off (our ref. 42- 18158)

Stand alone shaft type Pay Off designed to deliver cable or wire in slow process such as tubular stranding, braiding.  
Unit is delivered with two shaft

<i>Bobbin diameter</i> .....	<b>1600 mm</b>
<i>OAW</i>	<b>1180 mm</b>
<i>Bobbin holding</i>	<b>Shaft</b>
<i>Shaft</i>	<b>2</b>
<i>Bobbin Up / Dwn</i> .....	<b>Handle</b>

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## **2 X MAILLEFER 250 kg Pulling Caterpillar, Model QK (our ref. 45- 18182)**

Very useful Maillefer compact caterpillar perfectly suitable for pulling or helping small cable in translation mode.

Machine is equipped a 4 speed gear box.

The top belt is manually adjusted to the cable diameter to run and line height.

Bottom belt is moved up/down by pneumatic jack for easy threading operation.

Electrical panel to be added new.

<i>Gripping length</i> .....	<b>800 mm</b>
<i>Belt width</i>	<b>50 mm</b>
<i>Opening</i>	<b>140 mm maximum</b>
<i>Opening-Closing belts</i>	<b>Pneumatic jack on bottom</b>
<i>Tightening belts</i>	<b>Manual</b>
<i>Centerline adjustment</i>	<b>Manual handwheel on top</b>
<i>Drive</i>	<b>5 HP</b>
<i>Speed (m/min)</i>	<b>Pulling Force (kg)</b>
25	<b>250</b>
50	<b>170</b>
100	<b>85</b>
200	<b>40</b>
<i>Direction</i>	<b>One Left to right</b>
	<b>One right to left</b>
<i>Pulling force</i> .....	<b>250 kg</b>



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## 1 X AFA Jelly Filling, Model PH501 (our ref. 50- 18152)

Jelly filling unit made by AFA (USA) and designed for filling cables in drum twisting line.

The unit is complete with hot tank, pump, pressure head chambers, heat exchanger, mixer, pressure gauge and control panel.

It has its own electrically heated reservoir for jelly supply.

The unit is equipped with a level control and valve for hook-up with a central supply system (not included).

Leakage from the dies and excess filling material is directed back to conditioning tank.

A control panel, with all necessary motor and T° controls is included.

<i>Tank capacity</i> .....	<b>1000 L</b>
<i>Pump capacity</i>	<b>150 l/min</b>
<i>Pump power</i>	<b>10 HP</b>
<i>Max. working pressure</i>	<b>20 bars</b>
<i>Jelly in T° (heat exchanger)</i>	<b>105 °C</b>
<i>Jelly out T° (heat exchanger)</i>	<b>80 °C</b>
<i>Jelly cooling water consumpt.</i>	<b>95 l/min</b>
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## 1 X NORDSON Jelly Pump, Model 5540 (our ref. 50- 18153)

Specially designed to apply hot melt in line requiring high volume and rapid delivery of melt such sheathing line or SZ

Thanks to its concept, it is not necessary to use a holding tank filled with material

It is made up with:

- direct pump
- 55 Galon barrel with cast in heater

It is equipped with accurate temperature control

Temperature .....	232 °C
Barrel size	<b>55 Galon (around 200 l) 571 mm diameter</b>
Output	<b>181 - 272 kg/hr</b>
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## 1 X Pirelli Large 165 mm corrugator (our ref. 50-18167)

Stand alone strong corrugator previously used together with a 3000 T hydraulic press

Range of diameter .....	10-165 mm
.....	

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## 1 X PIRELLI Large Corrugator 115 mm (our ref. 50- 18178)

Stand alone corrugator previously used in a AI press line

Range of diameter .....	30 to 115 mm
.....	

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## **1 X DEMAG Large Corrugator 150 mm (our ref. 50- 18179)**

Stand alone corrugator used previously in conjunction with a hydraulic press for HV impregnated paper cables



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## 1 X Corrugator Accessories (our ref. 50- 18186)

Set of corrugators accessories and tooling used previously onto corrugators processing Al sheathed cables

<i>Part type:.....</i>	<i>Qty:</i>
<i>Fixed angle block (Helical)</i>	<b>10</b>
<i>Variable angle block (Helical)</i>	<b>4</b>
<i>Variable angle block (annular)</i>	<b>1</b>
<i>In/Out corrugator dies 30-160mm</i>	<b>Nearly All complete</b>
<i>Helical corrugator rings 30-150mm</i>	<b>Nearly All complete</b>
<i>Annular corrugator die nut</i>	<b>20 (design contract specific)</b>
<i>.....</i>	

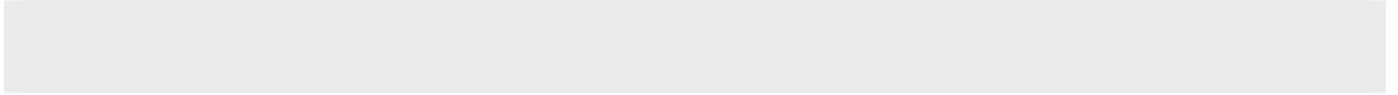
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**1 X Pourtier Die Holder with Rotating Pretwister (our ref. 50- 18155)**



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## **1 X SCHLICHT Electrostatic Powder Coating Machine, 1 gun (our ref. 50- 18196)**

1 gun coating equipment used in silicone extrusion process.

Gun .....	1
Cable passage	30 mm
Voltage	0 - 100 kV
Weight	280 kg
Year .....	2006



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## **3 X Top container for Aluminium Press 3000 T (our ref. 50- 18183)**

Top containers previously used in Hydraulik 3000 T press for Aluminium sheathed HV cable.

Quantity & Condition.....	1 fully refurbished
.....	<b>2 used</b>

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## **4 X Bottom container for Aluminium Press 3000 T (our ref. 50- 18184)**

Bottom containers previously used in Hydraulik 3000 T press for Aluminium sheathed HV cable.

Quantity & Condition.....	1 fully refurbished
.....	<b>3 used</b>

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## **1 X Induction coil for Billet Furnace (our ref. 50- 18187)**

Inductioncoil for Al billet frunace used previously with a 3000 T Al press line

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## **2 X Top Ram for Aluminium Press (our ref. 50- 18188)**

Top Ram previously used with a Hydraulik 3000 T Al Press



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## **1 X Hollow Ram for Aluminium Press (our ref. 50- 18189)**

Hollow Ram previously used with a Hydraulik 3000 T AI Press



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## **1 X Bottom Ram Brass Liner (our ref. 50- 18190)**

Bottom Ram Brass Liner previously used with a Hydraulik 3000 T AI Press



# Resale Equipment

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## 1 X Container Heaters for Al Die Block (our ref. 50- 18192)

Container heaters previously used as spares for Al die block fitted into a Hydraulik 3000 T Al Press

Type ..... Various

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**1 X Towler Valve Block (our ref. 50- 18193)**

Towler Valve Block Previously used onto AI Press

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## 1 X BOXED WIRE 400x400x500 mm Box Packer (our ref. 83– 18159)

The boxed Wire Machine can either work directly either in an extrusion line or in a rewinding process or in a combination of both via a selector switch.

The maximum linear speed possible with flexible wires is 1000 m/min.

Thanks to the built in accumulator, there is no need to slow down during the automatic replacement of the full box by the next empty box. The boxed Wire Machine is equipped with a capstan which makes an additional capstan unnecessary in the line.

The flexible wires commonly used on this machine are 0,22 to 7 mm<sup>2</sup>. It is also possible to run insulated solid wires or special products.

The boxed Wire Machine is designed for boxes 400 x 400 and 500 high. The boxes can have a square, hexagonal or octagonal shape.

The built in capstan is the master of the line: No accumulator, no dancer, no driven capstan in multi pass cooling trough are necessary.

The packaging volume of the box is related to the cable dimension, to the kind of material and to the process, eg direct extrusion into the box, rewinding from reels, barrels etc.

Typical capacity figures of a standard box 400 x 400 mm, 500 mm high are :

- 0,35 mm<sup>2</sup> : 8500 m
- 0,5 mm<sup>2</sup> : 5000 m
- 0,6 mm<sup>2</sup> : 4800 m
- 1,5 mm<sup>2</sup> : 3000 m
- 2,0 mm<sup>2</sup> : 2400 m
- 3,0 mm<sup>2</sup> : 1750 m
- 7,0 mm<sup>2</sup> : 800 m

This model is equipped with motorized entry and exit conveyors, with automatic cutting device under the coiling head & also with rosette layering system and box vibrating system for better filling / compacting of boxes.

<i>Line speed</i> .....	<b>1000 m/min</b>
<i>Wires section</i>	<b>0,22 to 7 mm<sup>2</sup></b>
<i>Capstan diameter</i>	<b>300 mm</b>
<i>Box dimensions(L x l x H)</i>	<b>400 x 400 x 500 mm</b>
<i>Height possible</i>	<b>200 to 500 mm</b>
<i>Speed cut</i>	<b>20 m/s</b>
<i>Motor</i>	<b>ABB, DC 8.2 kW, 2595 RPM</b>
<i>Feed in/out conveyors</i>	<b>Available</b>
<i>Electrical panel</i>	<b>Available</b>

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Drive

SSD

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## 90 X Steel Bobbins 800 mm (our ref. 90- 18160)

800 mm steel spools suitable for insulated wires.

Ideal on extrusion lines using an automatic dual spooler.

Flange dia. ....	800 mm
Barrel dia.	400 mm
Bore dia.	127 mm
Width on flanges	590 mm
Overall width	640 mm
Useful width	500 mm
Pinhole dia.	127mm
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