

# Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium  
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<u>Номер</u>		<u>Описание</u>	<u>Кол- во</u>
30	17377	SKET-TRUSIOMA Экструдер 160 мм 25 D	1
31	17396	NOKIA Двухслойная экструзионная головка, Модель PFE 4/6	1
31	17397	PLASTICOLOR Система дозирования с двумя дозирующими частями, Модель 2000	2
31	17320	BETA Измеритель емкости и KI 1700 контроллер	1
41	17331	NIENHAUS Приемное устройство валового типа 1000 мм, с фрикционным зажимом	1
41	17349	Консольное приемное устройство 1000 мм валового типа	1
42	17378	SKALTEK Приводное отдающее устройство, Модель A16-4K	1
42	17332	POURTIER 5 x 500 мм Приводное отдающее устройство	1
43	17304	Бухтовочная головка 600 мм	1
43	17305	Горизонтальная бухтовочная головка 500 мм	1
45	17330	NIENHAUS Одноколесное тяговое устройство 1000 мм	1
50	17333	POURTIER Устройство натяжения ременного типа	10
50	17334	POURTIER Устройство предварительной подкрутки с 3-мя блоками	1
90	17317	Стальной барабан 1600 X 800 X 80 (фланец X наружная ширина X отверстие мм)	106
90	17318	Стальная катушка 630 X 400 X 127 (фланец X наружная ширина X отверстие мм)	13

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90	17328	Стальной барабан 2200 X 1100 X 100 (фланец X наружная ширина X отверстие мм)	25
90	17395	Стальная катушка 900 X 550 X 80 (фланец X наружная ширина X отверстие мм)	24

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## 1 X SKET-TRUSIOMA Heavy Duty 160mm 25 D Extruder (our ref. 30- 17377)

Stand alone strong extruder designed to process PVC, PE with 2 dedicated screws.  
Both screws are bored for thermoregulation.

<i>Extruder type.....</i>	<b>160 mm - 25D</b>
<i>Nbr of zones</i>	<b>8</b>
<i>Cooling</i>	<b>8 fans AC motor</b>
<i>Screws</i>	<b>2, barrier type</b>
<i>Drive</i>	<b>DC motor 255 kW/1535 rpm</b>
<i>Transission</i>	<b>Belts (5) + reducer</b>
<i>Screw speed</i>	<b>60 rpm</b>
<i>Drive</i>	<b>SSD 590+ DC in line cabinet</b>

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## 1 X NOKIA Dual Layer Extrusion Head, Model PFE 4/6 (our ref. 31- 17396)

Complete extrusion head previously used in a telephone wire extrusion line.

Delivery includes:

- Full head support
- Extrusion head
- Connection flange for Nokia Maillefer 60 mm extruder
- Inlet for 30 mm piggy back extruder
- Breaker plate
- Heating zones

Max. diameter in .....	4 mm
Max diameter out	6 mm
Original line direction .....	L > R

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## **2 X PLASTICOLOR Dosing System with 2 Dosing Units, Model 2000 (our ref. 31- 17397)**

Complete set of 2 Plasticolor 2000 mounted on a common feeding neck.  
Unit is complete with operator panel.  
Neck is adapted to Nokia Maillefer 60 mm extruder

Type ..... PC 2000

Hopper capacity ..... +- 20 L

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## **1 X BETA Capacity gauge and KI 1700 Controller (our ref. 31- 17320)**

Complete set for the measuring of cable capacitance in telephone and data field.

Composition:

- Immersed gauge
- Controller unit KI 1700 in 19» rack

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## 1 X NIEHAUS Shaft Type Take-up 1000 mm, with Friction Clutch (our ref. 41- 17331)

Heavy duty shaft type take-up well adapted to be used in tubular strander, closing machine or similar heavy process.

The bobbin is taken on shaft.

It is driven from main machine by chain.  
Winding tension is preset by mechanical friction clutch.

Complete with traversing.

Was used before with a 8 B tubular strander 400 mm

Take Up dia.....	1000 mm
Overall width	<b>750 mm</b>
Drum holding	<b>Shaft</b>
Drum Lifting	<b>Manual</b>
Drive	<b>by chain from capstan</b>
Traversing.....	<b>by screw/cam</b>

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## 1 X Home Made Cantilever 1000 mm Shaft type Take Up (our ref. 41- 17349)

### Home Made 1000mm Cantilever Take Up

<i>Bobbin dimension</i> .....	1000mm
<i>Bobbin holding</i>	<b>Shaft type</b>
<i>Traversing</i>	<b>Uhing</b>
<i>Lifting</i> .....	<b>AC motor + Clutch</b>



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## 1 X SKALTEK Driven Pay Off, Model A16-4K (our ref. 42- 17378)

Portal design allows for compact and stable reel handling.

Roll through design and self locating pintles makes loading and unloading fast and easy.

Pintle is driven by DC motor with reducer (no gear box)

Can be equipped with a traversing unit in order to be used as a Take up

<i>Reel diameter</i> .....	<b>750 - 1650 mm</b>
<i>Reel width</i>	<b>600 - 1060 mm</b>
<i>Reel weight</i>	<b>2500 kg</b>
<i>Bobbin held</i>	<b>between pintles</b>
<i>Loading/unloading</i>	<b>Electric</b>
<i>Bobbin size set-up</i>	<b>Electric</b>
.....	

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## 1 X POURTIER 5 x 500 mm Unrolling & Driven Pay off Stand (our ref. 42- 17332)

This stand is made to pay-off up to 5 conductors or pairs from DIN 500 bobbins in a driven way.

It includes «dancing stand» with 5 dancer for fine tension control.

Bobbins are in-line and hold between pneumatic pintles.  
Each bobbin is driven by own AC motor.

Loading is made from the top.

Electrical panel is not complete.

<i>Bobbins qty</i> .....	<b>5</b>
<i>Diameter</i>	<b>500 mm</b>
<i>OAW</i>	<b>375 mm</b>
<i>Holding</i>	<b>Btw pintles</b>
<i>Pintles in/out</i>	<b>Pneumatic</b>
<i>Loading</i>	<b>From top</b>
 <i>Motor</i>	 <b>AC, 1.6 A, 175 V, 750 rpm</b>
	<b>50 Hz</b>
 <i>Tension control</i>	 <b>Weighted dancer</b>
 <i>Electrical panel</i>	 <b>Not complete</b>
 <i>Line direction</i>	 <b>Right to Left</b>
.....	

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## 1 X Stand alone 600 mm Coiling Head (our ref. 43- 17304)

Complete stand alone Coiling Head made of a strong steel frame equipped with four castor wheels and four blocking pads.

Collapsible head is driven by an AC motor through pulleys and belts.

Operator has a foot pedal to control coiling operation

There is no traversing system.

Coil OD .....	600 mm
Coil ID	300 mm
Coil width	300 mm
Drive	AC 2 kW / 690 rpm
Control .....	Foot switch

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## 1 X Stand alone 500 mm Horizontal coiling head (our ref. 43- 17305)

Complete stand alone strong design coiling head.  
Head is fitted with removable outer flange of 500 mm diameter.  
Coiling speed can be adjusted by operator thanks to electrically controlled reducer.  
There is no traversing system.  
Assembly is fixed onto a large and stable base plate.  
Operator controls the unit through footswitch and speed control switch.

<i>Outer flange diameter .....</i>	<b>500 mm</b>
<i>Inner flange diameter</i>	<b>600 mm</b>
<i>Core shape / diameter</i>	<b>Conical / 180 to 240 mm</b>
<i>Coiling width</i>	<b>150 mm</b>
<i>Drive</i>	<b>AC 1,10 kW / 900 rpm / 380 V</b>
<i>Reducer final speed range</i>	<b>Brotby 45 - 290 rpm</b>
<i>Speed control</i>	<b>Spring loaded switch</b>
<i>.....</i>	

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## **1 X NIEHAUS Heavy Duty Single Wheel Capstan 1000 mm (our ref. 45- 17330)**

Heavy duty pulling capstan 1000 mm equipped with gear box which can be used in standing line like tubular or equivalent.

The unit includes wheel as well as heavy duty reducer/gear box.

The machine was installed previously in a tubular line 8 x 400 mm used for steel stranding/closing operation.

<i>Capstan.....</i>	<i>Single wheel</i>
<i>Diameter</i>	<b>1000 mm</b>
<i>Lay Length</i>	<b>17,2 to 90,2 mm</b>
<i>Gearbox</i>	<b>24 steps</b>
<i>Drive</i>	<b>Line shaft</b>
<i>Direction.....</i>	<b>Right to left</b>

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## 10 X POURTIER Belt Type Tensioning Unit (our ref. 50- 17333)

These units were used together with basket coiler to apply a right tension over insulated wire.

The conductor.cable is belt wrapped on 90° around a brake capstan.

Tension is control remote from common pneumatic control desk for the 10 positions.

<i>Pulley diameter .....</i>	<b>300 mm</b>
<i>Groove</i>	<b>Flat</b>
<i>Groove width</i>	<b>25 mm</b>
<i>Wrap angle</i>	<b>90°</b>
<i>Tension setting</i>	<b>Pneumatic 0-10 bar</b>
<i>Control desk .....</i>	<b>Available Commun for the 10 units</b>

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## 1 X POURTIER 3 Pulleys 'Pre-Twister' (our ref. 50- 17334)

Device used for pre-twisting insulated cores in front of twisting unit.

It is mechanically complete, including motor.

<i>Deviation pulley dia.....</i>	<b>3*180 mm</b>
<i>Line height</i>	<b>1100 mm</b>
<i>Max. cable diameter</i>	<b>+/- 15 mm</b>
<i>Speed</i>	<b>500 RPM (kinematic of today)</b>
<i>Motor</i>	<b>Siemens</b>
<i>Electrical panel.....</i>	<b>Not available</b>

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## **106 X Steel Bobbin 1600 X 800 X 80 (fl X O.w. X Bore In mm) (our ref. 90- 17317)**

Good capacity steel drums for general purpose in cable factories

<i>Flange diameter</i> .....	<b>1600 mm</b>
<i>OAW</i>	<b>800 mm</b>
<i>Useful width</i>	<b>680 mm</b>
<i>Bore</i>	<b>80 mm</b>
<i>Barrel diameter</i>	<b>750 mm</b>
<i>Material</i> .....	<b>Steel</b>



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## **13 X Steel Bobbin 630 X 400 X 127 (fl X O.w. X Bore In mm) (our ref. 90- 17318)**

Good quality 630 mm steel bobbin.  
This bobbin is not balanced type and is to be used in slow processes such as bunching,  
pairing, extrusion lines,...

<i>Flange diameter</i> .....	<b>630 mm</b>
<i>OAW</i>	<b>400 mm</b>
<i>Useful width</i>	<b>375 mm</b>
<i>Barrel diameter</i>	<b>280 mm</b>
<i>Bore</i>	<b>127 mm</b>
<i>Material</i>	<b>Steel</b>
.....	

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## **25 X Steel Bobbin 2200 X 1100 X 100 (fl X O.w. X Bore In mm) (our ref. 90- 17328)**

Strong design steel bobbins coming in two comparable dimensions

<i>Bobbin type 1 diameter</i> .....	<b>2200 mm</b>
<i>OAW</i>	<b>1100 mm</b>
<i>Barrel diameter</i>	<b>990 mm</b>
<i>Bore</i>	<b>100 mm</b>
<i>Qty</i>	<b>19</b>
<i>Bobbin type 2 diameter</i>	<b>2175 mm</b>
<i>OAW</i>	<b>1085 mm</b>
<i>Barrel diameter</i>	<b>1100 mm</b>
<i>Bore</i>	<b>100 mm</b>
<i>Qty</i> .....	<b>6</b>

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**24 X Steel Bobbin 900 X 550 X 80 (fl X O.w. X Bore In mm) (our ref. 90- 17395)**

