

Resale Equipment

GAUDER s.a. • Rue de la Révision, 93 • B-4032 CHENEE (Liège), Belgium
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<u>Reference</u>		<u>Description</u>	<u>Qty</u>
10	17970	STOLBERGER Машина сигарного типа 1+6, Модель SV 500	1
30	16826	MAILLEFER 80 мм экструдер с 3 шнеками, Модель 80/20D	1
30	17914	MAILLEFER 45 мм горизонтальный дополнительный экструдер, Модель BM 45-20D	1
30	17919	NOKIA 45 мм- 24D ПВХ-ПЭ экструдер, модель NMA45-24D	1
31	17915	MAILLEFER сдвоенная экструзионная головка, Модель 115/130	1
31	17924	30 мм однослойная экструзионная головка	1
31	17925	Однослойная экструзионная головка, Модель 50/55 mm	1
31	17935	BETA Высокоскоростной подогрев жилы, Модель MCS280	1
31	17926	Марге комплект цилиндров и шнеков	1
34	17916	MAILLEFER прямая ванна охлаждения для кабелей большого диаметра.	1
34	17921	NOKIA многопроходная ванна охлаждения для автомобильных и тел. проводов	1
41	17920	NOKIA полностью автоматический сдвоенный приемник, Модель ЕКР 50	1
42	17896	DRUMLESS 1500 мм Отдатчик тормозного типа	1
42	17923	Горизонтальный вращающийся отдатчик типа стол 2000 мм	1
50	17929	NORDSON Электростатический талькатор, Модель ECC500	1
55	17934	25 x METALUBE 205л резервуар для эмульсии для алюминия и	1

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		сплавов, ALUMOL	
60	17971	MILL 6 блочная двухъярусная волочильная линия, Модель EB2	1
63	17928	NIENOFF Машина среднего волочения с отжигом, Модель MV250	1
85	17895	Набор алмазных волок для волочильных машин	1
90	17938	Стальные катушки 500 X 360 X 127 (fl X O.w. X Bore In mm)	130

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1 X STOLBERGER Bearing Type Tubular Strander 1+6, Model SV 500 (our ref. 10- 17970)

Complete high speed bearing type tube, perfectly suitable for stranding bare Copper, Aluminium, ACSR or steel wires.

Line is complete with:

- * External 560 mm pay-off
- * Tube 1+6/560 mm, on bearings
- * Capstan 2 x 1000 mm, with gear box
- * Brondel take-up 1400 mm
- * DC motor and electrical panel

It has been used for stranding electrical conductors and is still in very good condition.

<i>Number of bobbin</i>	6
<i>Bobbin flange dia</i>	560 mm
<i>Barrel dia</i>	270 mm
<i>Overall width</i>	315 mm
<i>Bore diameter</i>	127 mm
<i>Bobbin holding</i>	Between pintles
<i>Pintle closing</i>	Pneumatic
<i>Wire tension</i>	Band brake system
<i>Wire guides</i>	External TC eyelets
<i>Wire break detection</i>	Available
<i>Speed</i>	Up to 1000 RPM
<i>Capstan</i>	2 x 1000 mm
<i>Lay-length range</i>	22 to 172 mm
<i>Lay-length set-up</i>	64 speed gear box
<i>Length counter</i>	Available
<i>Drive</i>	DC motor 52 kW
<i>Power supply</i>	380V / 50 Hz
<i>Braking system</i>	3 disk brakes
<i>Stopping time</i>	12 to 15 sec
<i>Colour</i>	RAL 6011, green
<i>Protecting covers</i>	Available
<i>Direction.....</i>	Left to right

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1 X MAILLEFER 80 mm Extruder, with 3 Screws, Model 80/20D (our ref. 30- 16826)

Reputed Maillefer extruder 80 mm 20 D well adapted for PVC/PE extrusion.

Unit includes :

- * Main extruder with 2 speed gear box
- * DC motor
- * 3 screws

Electrical panel is not included as was part of the line.

<i>Screw dia.</i>	80 mm
<i>Screw length</i>	20 D
<i>Screw type</i>	2 x barrier + 1 x single flight
<i>Material</i>	PVC/PE
<i>Drive</i>	DC Motor Siemens 35 kW/440V - 2500 RPM
<i>Number of zones</i>	4
<i>Cooling of breach.....</i>	Water cooling

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1 X MAILLEFER 45 mm Horiz. Piggy Back Extruder, Model BM 45-20D (our ref. 30-17914)

This horizontal extruder is designed very compact and can swivel at the back.
It is very convenient to be used as piggy back.

This is an ideal solution for stripping or skinning operations.
The machine is in good condition.

It was working as piggy back extruder together with a 100 mm main extruder.

Machine can be fixed on the floor.

<i>Screw dia</i>	45 mm
<i>L/D</i>	20
<i>Screw speed</i>	12-120 rpm
<i>Heating zones</i>	4
<i>Motor</i>	15 kW, DC
<i>Electrical panel</i>	Not available
<i>X-head</i>	Not available.

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1 X NOKIA 45 mm- 24D PVC-Pe Extruder Model NMA45-24D (our ref. 30- 17919)

Nokia extruder with screw diameter 45 mm and L/D ratio 24 for processing of PVC or PE compound.

Ideal to be used as piggy back extruder

Machine is mechanically complete with :

- Motor
- Reducer
- Cylinder with heating/cooling system
- Hopper loader
- 2 X Plasticolor 1000
- DC motor

Screw dia.	45 mm
Screw length	24 D
Number of heating zone	4
Drive	29,3 kW
.....	

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1 X MAILLEFER Dual Layer X-head, Model 115/130 (our ref. 31- 17915)

This crosshead is designed for dual layer extrusion and adapted to large cable sizes.

Head is model 115/130 and can accept cables of maximum 115 mm at entry of the head.
Size after insulation/sheathing is maximum 130 mm.

Head can be either used with tube tooling or compression tooling.
It is available with vacuum pump.

It has been used in 100+45 mm line but could be used as well with extruder up to 150 mm screw dia.

Head has been used in 60 + 30 mm line.
Connectng flanges can naturally be adapted to other extruder diameter.

<i>Model</i>	115/130
<i>Design</i>	Dual layer
<i>Max. dia. of the cable</i>	115 mm
<i>Max. dia. over insul./sheath</i>	130 mm
<i>Used with</i>	100+45 mm extruders
<i>Can be used with</i>	up to 150 mm extruder
<i>Vaccum pump</i>	Available

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1 X 30 mm Tube Extrusion head, Single Layer (our ref. 31- 17924)

Complete stand alone extrusion head designed to produce plastic tubes.

head is fitted with:

- 3 heating zones
- T° sensor
- P sensor (Dynisco PT450E)
- Flange
- Extrusion tooling (tips and dies)

Head type.....	Straight
Flange diameter	128 mm
Heating zones	3
Tooling	Up to 30 mm
.....	

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1 X Single Layer Extrusion Head, Model 50/55 mm (our ref. 31- 17925)

Complete stand alone single layer extrusion head for general purpose applications in big insulation or medium range sheathing line.

Head is delivered with:

- 245 mm diameter Flange
- Heating zones
- 1 set of extrusion tooling inside

<i>Head type</i>	<i>Single Layer</i>
<i>Diameter in</i>	<i>50 mm</i>
<i>Diameter out</i>	<i>55 mm</i>
<i>Centering</i>	<i>Manual (4 screws)</i>

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1 X BETA High Speed Preheater, Model MCS280 (our ref. 31- 17935)

Beta induction preheater, Model MCS 280, 34 A.

Range of product diam.	0.45 - 2.8 mm
Max. section solid wire	2.8 mm²
Max. section stranded wire	6 mm²
Speed for 160 °C :	
0,5-0,75 mm	2140 m/min
0,75-1,5 mm	1050 m/min
1,5-2,8 mm	610 m/min
Power	16 kW
.....	

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1 X Mapre set of cylinders and screws (our ref. 31- 17926)

Set of

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1 X MAILLEFER Straight Cooling Trough, for Large Cable Dia. (our ref. 34- 17916)

+/- 8m stainless steel cooling trough suitable for large cables.



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1 X NOKIA Multipass Cooling Trough for AutomotiveTel Wire (our ref. 34- 17921)

Cooling ideal to be fitted in automotive or telephone insulation line.

Line direction is Left to Right

It composed with:

- 4 m water section with telescopic section
- 15 m straight cooling section
- 80 m multipass cooling section



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1 X NOKIA Fully Automatic Double Spooler, Model EKP 50 (our ref. 41- 17920)

Ideally suited to work in line with telephone line or data cable, this machine can also be inserted in other high speed extrusion lines.

The machine includes magazine for empty bobbin as well as ejector for full bobbins.

Transfer as well as handling of bobbins is full automatic which allows the good running of this equipment without operator intervention.

<i>Flange dia.</i>	500 mm
<i>Overall width</i>	375 mm
<i>Speed</i>	2000 m/min
<i>Drive</i>	2 x DC motors about 8,3 kW
<i>Year</i>	1996
<i>.....</i>	

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1 X DRUMLESS 1500 mm Brake Type Pay-Off, with Expansible Shaft (our ref. 42- 17896)

This pay-off is designed with expansible shaft, pneumatically actuated, for unwinding drumless coils up to 1500 mm diameter.

It is typically used before rod breakdown drawing line for paying-off off rods.
It was used for 9.5 mm Aluminium rods before.

It is equipped with pneumatic braking system for back tensioning the rods

Pay-off is strong and horizontal type.

<i>Coil diameter.....</i>	1500 mm
<i>Inner dia.</i>	400 to 560 mm
<i>Width</i>	750 mm
<i> Holding</i>	On shaft
<i> Shaft type</i>	Expansible
<i> Loading</i>	From side
<i> Back tensioning</i>	Pneumatic brake
<i> Direction</i>	L to R or R to L
<i>.....</i>	

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1 X Horizontal Rotating Table Pay Off 2000 mm (our ref. 42- 17923)

Horizontal (vertical shaft) rotating table type Pay Off for non ferrous and ferrous wires in feeding or rewinding process at low speed.

Drive is included in machine frame.

Suitable for copper rod coils up to 2 m diameter.

Table dia.	2000 mm
Type	Vertical
Motor	7,5 kW AC
Parking brake.....	Pneumatic

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1 X NORDSON Electrostatic Powder Applicator, Model ECC500 (our ref. 50- 17929)

Very good electrostatic powder application used in cable extrusion line.

Fitted with height adjustable powdering chamber which is equipped with 2 Versa Spray guns.

The air dryness is ensured by a Domnick Hunter's Pneudry DM012

Machine is mobile on castors wheels and operator panel is separated.

The powdering chamber is offset from main body in order to reduce space around the cable

<i>Model</i>	ECC 500-2
<i>Capacity</i>	500g/min
<i>Max flow</i>	180 m³/h
<i>Power</i>	0,9 kW
<i>Pneumatic supply</i>	6 bars
<i>Air consumption</i>	30 m³/h
<i>Cable passage</i>	75 mm
<i>Powdering chamber offset</i>	550 mm ahead of main chassis
<i>Powdering chamber height</i>	Adjustable: Std height 1000 mm

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1 X 25 x METALUBE 205L lubricant for Al & Alloy draw., ALUMOL (our ref. 55- 17934)

METALUBE, good lubricant for Aluminium and Al Alloy drawing operation.

Available in barrel 205 liter, ALUMOL 195 & ALUMOL 15

- 15 ALUMOL 195, Batch 3487
- 9 ALUMOL 195, Batch 3634
- 1 ALUMOL 15, Batch 3635

Net weight AL 195 - Batch 3487	183 kg
Net weight AL 195 - Batch 3634	185 kg
Net weight AL 15 - Batch 3635	176 kg

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1 X MILL 6 Block Double Deck Drawing Line, Model EB2 (our ref. 60- 17971)

Drawing line used for drawing low carbon steel rod from 6,5 mm down to 2,3 mm.

Machine is composed of:

- * 6 drawing blocks
- * Control panel
- * Coiler
- * Electrical panel.

Each block is driven by DC motor.

<i>Number of blocks.....</i>	6
<i>Block dia</i>	550 mm
<i>Product inlet</i>	5,5 - 6,5 mm
<i>Outlet</i>	2,3 to 3,5 mm
<i>Drive block</i>	DC motor 37 kW
<i>Control panel:</i>	Available
<i>Protection guards</i>	Available
<i>Electrical cabinet:</i>	Available
<i>Coiler</i>	Available
<i>Drive coiler.....</i>	DC Motor 33kW

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1 X NIEHOFF Intermediate Drawing/Annealing unit, Model MV250 (our ref. 63- 17928)

Single wire drawing machine nicely designed with concentric shafts allowing all capstans the same sizes.

All the capstans bearings have been replaced in 2010.

Available with a VG30 annealer

Control panel and motor not available

<i>N°dies</i>	17
<i>Inlet Dia.</i>	3,0 mm 250 N/mm² 2,5 mm 400N/mm²
<i>Die elongation</i>	26%
<i>Speed</i>	35,5 - 50 m/s max through 2-speed gearbox
<i>Fin. Dia.</i>	1,2- 0,32 mm
<i>Capstan Dia.</i>	250 mm
<i>Annealer Power</i>	45 kVA
<i>Voltage</i>	35...59V
<i>Current</i>	1300A
<i>Drive</i>	not available
<i>Electrical Panel</i>	not available

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1 X Set of Diamond Dies for Drawing Line (our ref. 85- 17895)

About 700 diamond dies used for Aluminium drawing.

Mainly made by Compax and Syndie

Inner dia	0.7 up to 2.4 mm
Outer dia	22, 25 and 28 mm
Thickness	9.5, 10 and 12 mm

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130 X Steel Bobbin 500 X 360 X 127 (fl X O.w. X Bore In mm) (our ref. 90- 17938)

Flange diameter	500 mm
Barrel diameter	280 mm
Bore diameter	127 mm
OAW	360 mm
Useful width	310 mm